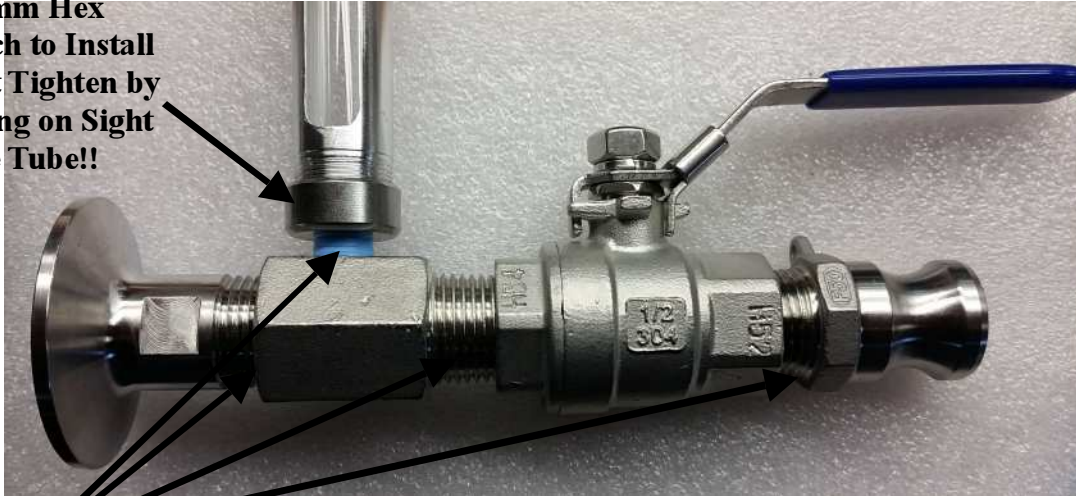


Sight Gauge Installation Instructions

The sight gauge should be assembled as shown in the image below, with the sight gauge installed on the kettle side of the kettle valve. Please note that this installation creates a potential of air entering the pump through the sight glass. Also note that the sight gauge will not accurately reflect the water/wort level in the kettle whenever the pump is running. To prevent pump cavitation, make certain to restrict the flow out of the pump using the flow restriction valve on the pump (not the valve on the kettle!) during mashing so that there is water/wort just visible in the bottom of the sight glass. This assures that no air enters the pump.

Use 6mm Hex Wrench to Install (Don't Tighten by Twisting on Sight Gauge Tube!!)



Thread Tape

The threaded mounting base for the sight gauge has a 6mm hex broach that should be used for tightening the base into the coupler provided. Make certain to use thread tape on all threads. For the sight gauge threads, it is helpful to fold the thread tape in half lengthwise (about 3 long) before wrapping on the threads. Make sure the folded edge is down towards the coupler.



6mm Hex Broach