

Lecture 9 – Modeling, Simulation, and Systems Engineering

- Development steps
- Model-based control engineering
- Modeling and simulation
- Systems platform: hardware, systems software.

Control Engineering Technology

- Science
 - abstraction
 - concepts
 - simplified models
- Engineering
 - building new things
 - constrained resources: time, money,
- Technology
 - repeatable processes
- Control platform technology
- Control engineering technology

Controls development cycle

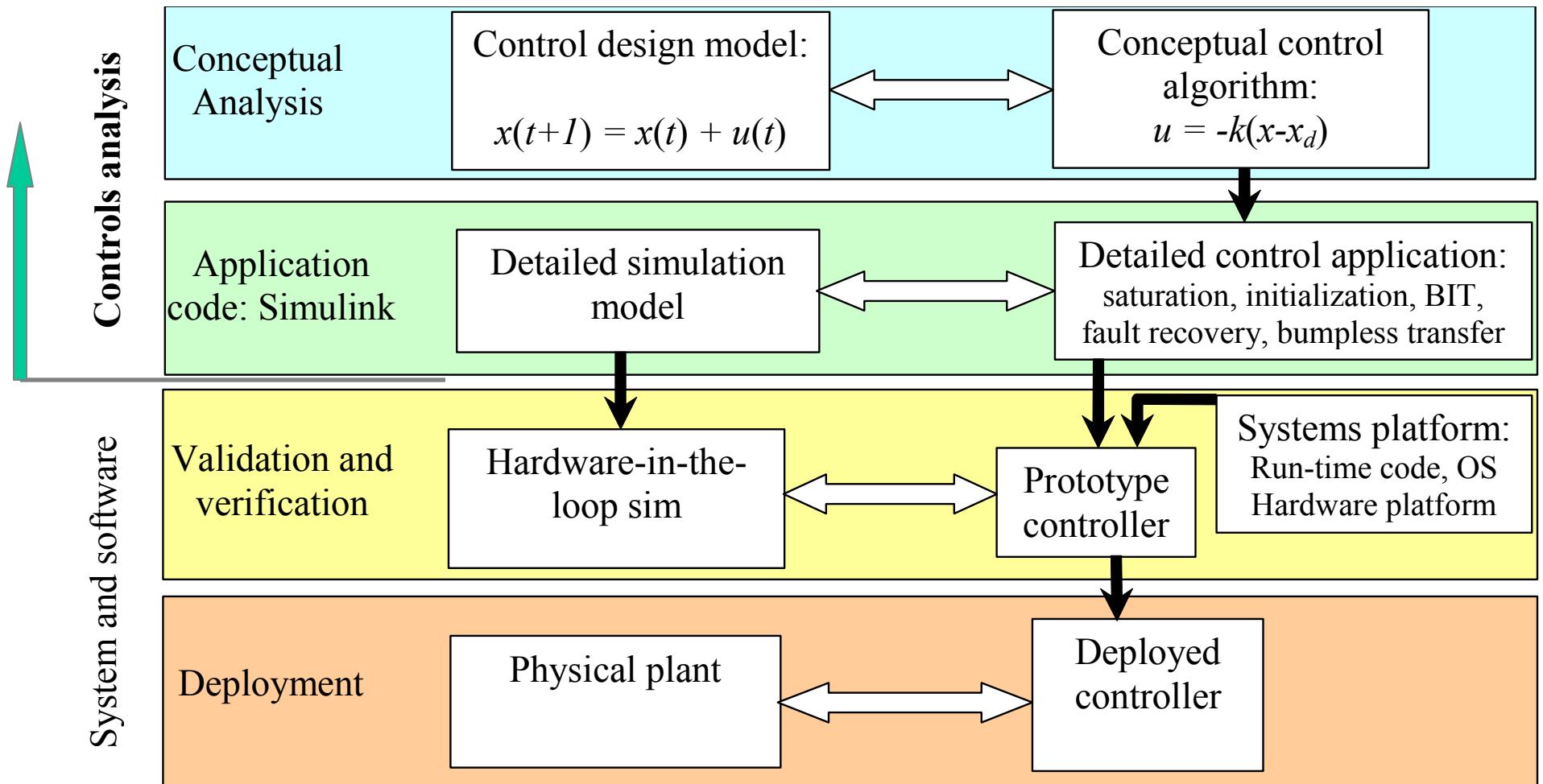
- Analysis and modeling
 - Control algorithm design using a simplified model
 - System trade study - defines overall system design
- Simulation
 - Detailed model: physics, or empirical, or data driven
 - Design validation using detailed performance model
- System development
 - Control application software
 - Real-time software platform
 - Hardware platform
- Validation and verification
 - Performance against initial specs
 - Software verification
 - Certification/commissioning

Algorithms/Analysis

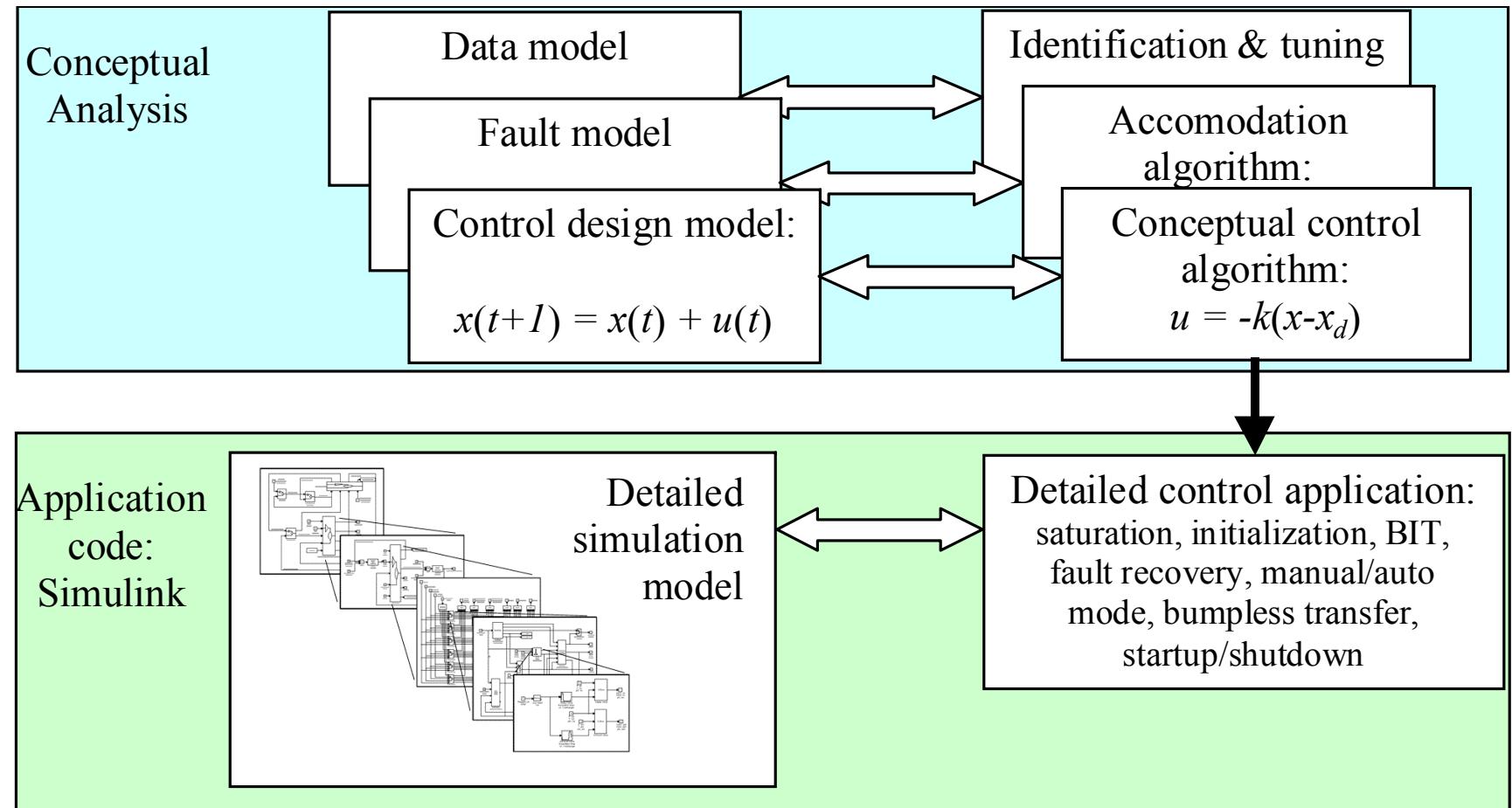
Much more than real-time control feedback computations

- modeling
- identification
- tuning
- optimization
- feedforward
- feedback
- estimation and navigation
- user interface
- diagnostics and system self-test
- system level logic, mode change

Model-based Control Development



Controls Analysis

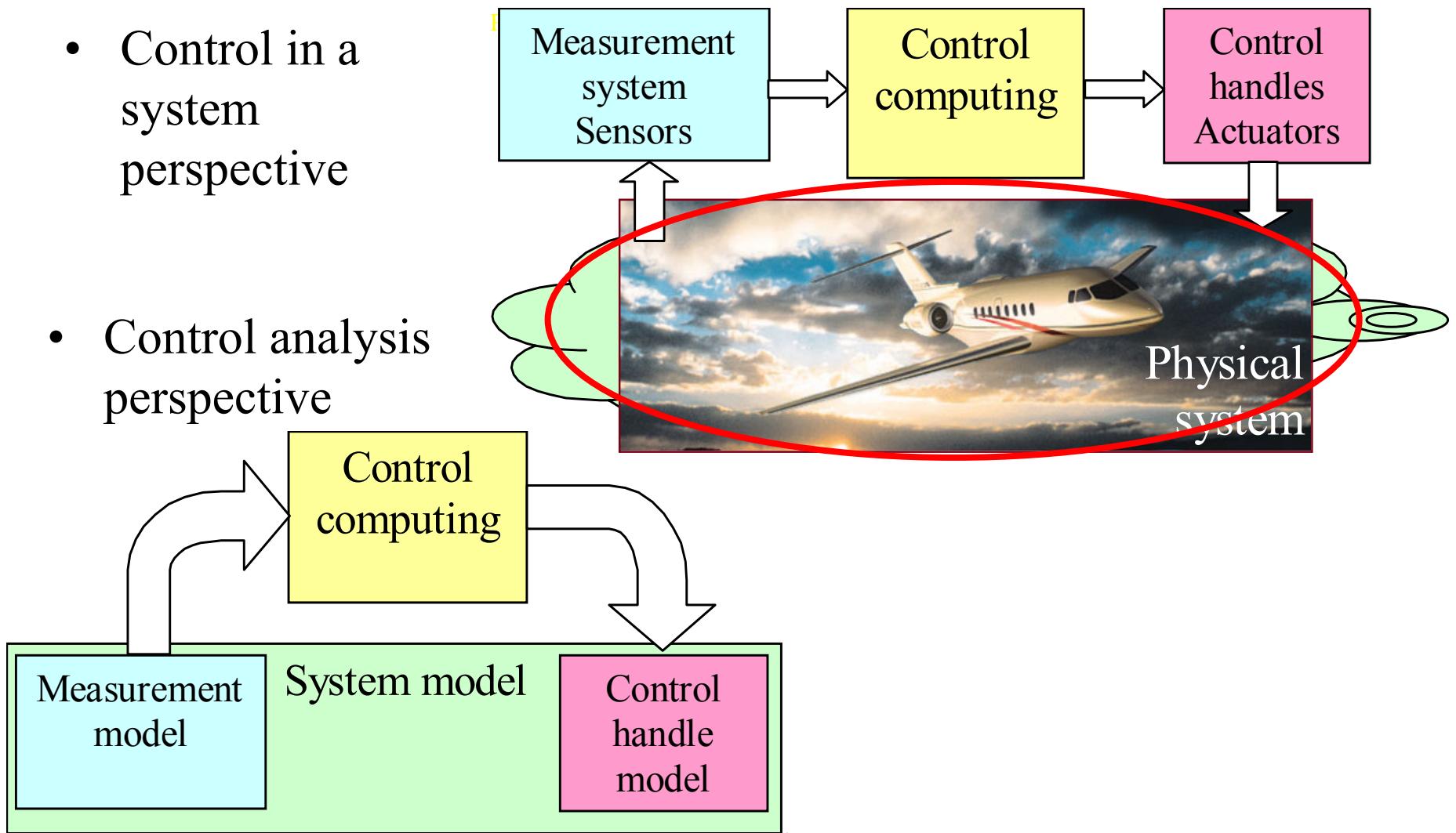


The rest of the lecture

- Modeling and Simulation
- Deployment Platform
- Controls Software Development

Modeling in Control Engineering

- Control in a system perspective
- Control analysis perspective



Models

- Why spend much time talking about models?
 - Modeling and simulation could take 80% of control analysis effort.
- Model is a mathematical representations of a system
 - Models allow simulating and analyzing the system
 - Models are never exact
- Modeling depends on your goal
 - A single system may have many models
 - Large ‘libraries’ of standard model templates exist
 - A conceptually new model is a big deal (economics, biology)
- Main goals of modeling in control engineering
 - conceptual analysis
 - detailed simulation

Modeling approaches

- Controls analysis uses deterministic models. Randomness and uncertainty are usually not dominant.
- White box models: physics described by ODE and/or PDE
- Dynamics, Newton mechanics

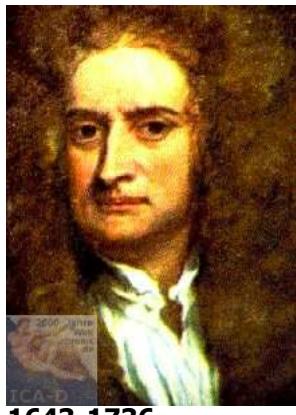
$$\dot{x} = f(x, t)$$

- Space flight: add control inputs u and measured outputs y

$$\dot{x} = f(x, u, t)$$

$$y = g(x, u, t)$$

Orbital mechanics example



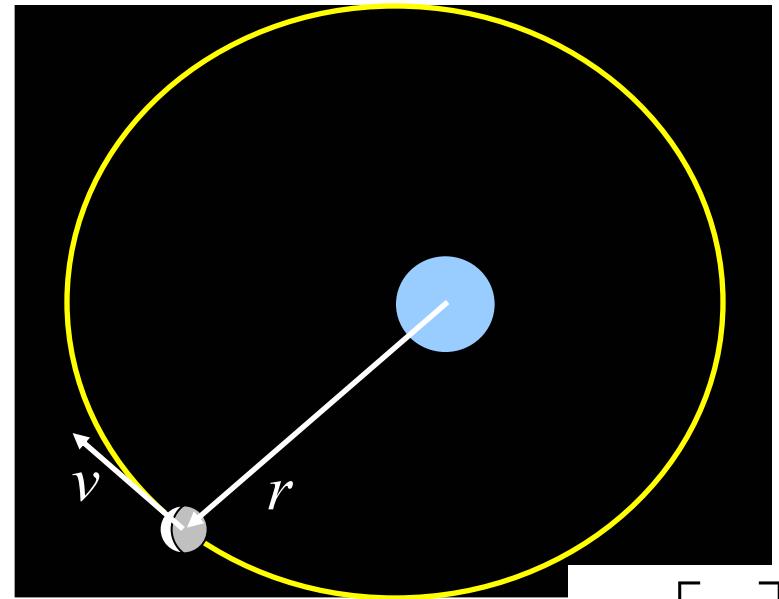
1643-1727

- Newton's mechanics

- fundamental laws
- dynamics

$$\dot{v} = -\gamma m \cdot \frac{r}{|r|^3} + F_{pert}(t)$$

$$\dot{r} = v$$



1749-1827

- Laplace

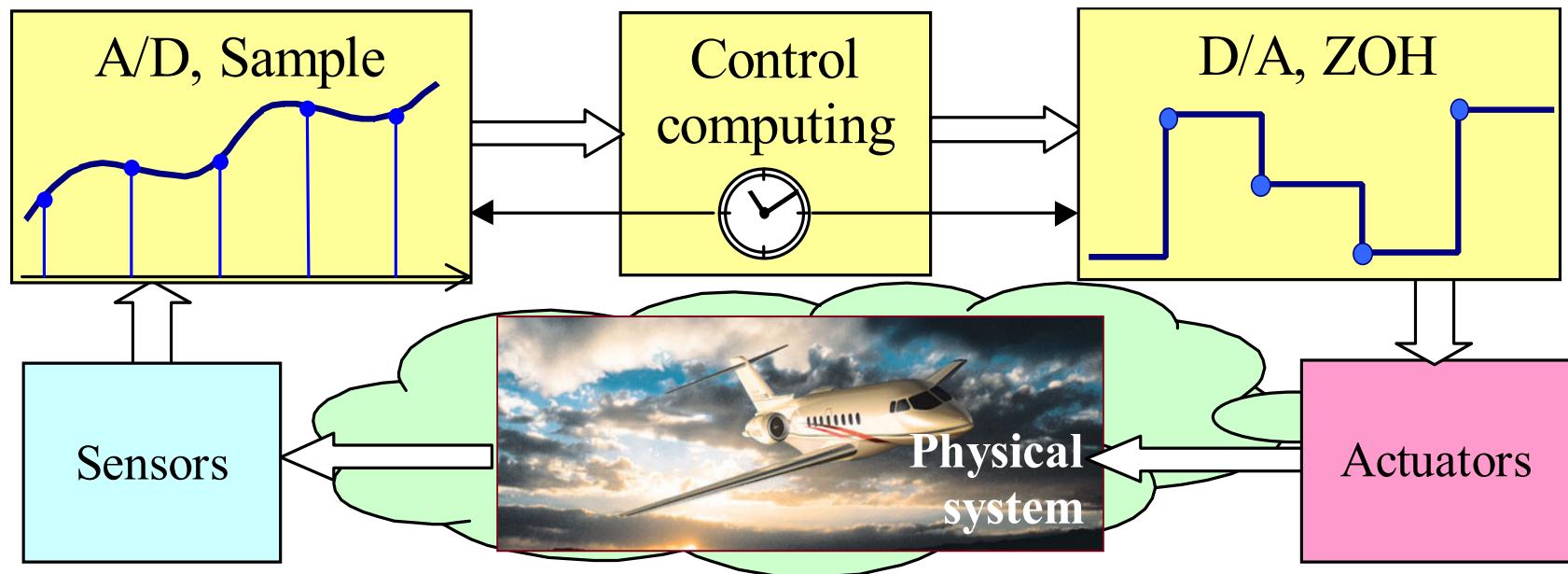
- computational dynamics
(pencil & paper computations)
- deterministic model-based prediction

$$\dot{x} = f(x, t)$$

$$x = \begin{bmatrix} r_1 \\ r_2 \\ r_3 \\ v_1 \\ v_2 \\ v_3 \end{bmatrix}$$

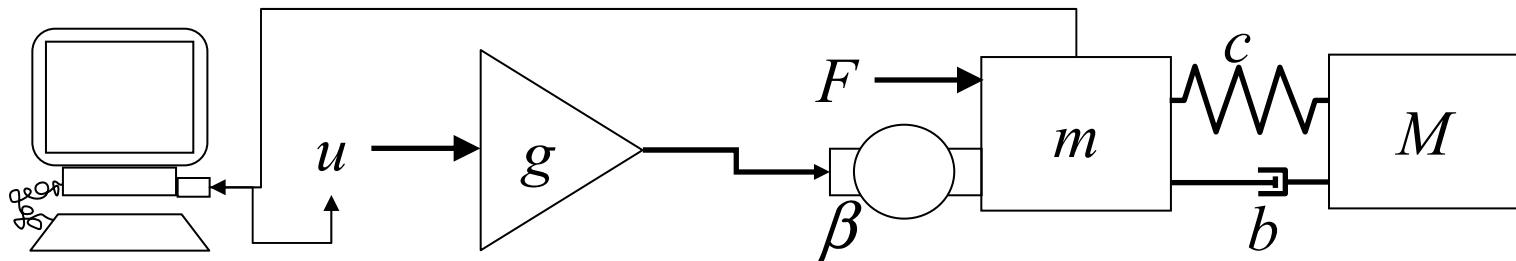
Sampled and continuous time

- Sampled and continuous time together
- Continuous time physical system + digital controller
 - ZOH = Zero Order Hold



Servo-system modeling

- Mid-term problem
- First principle model: electro-mechanical + computer sampling
- Parameters follow from the specs



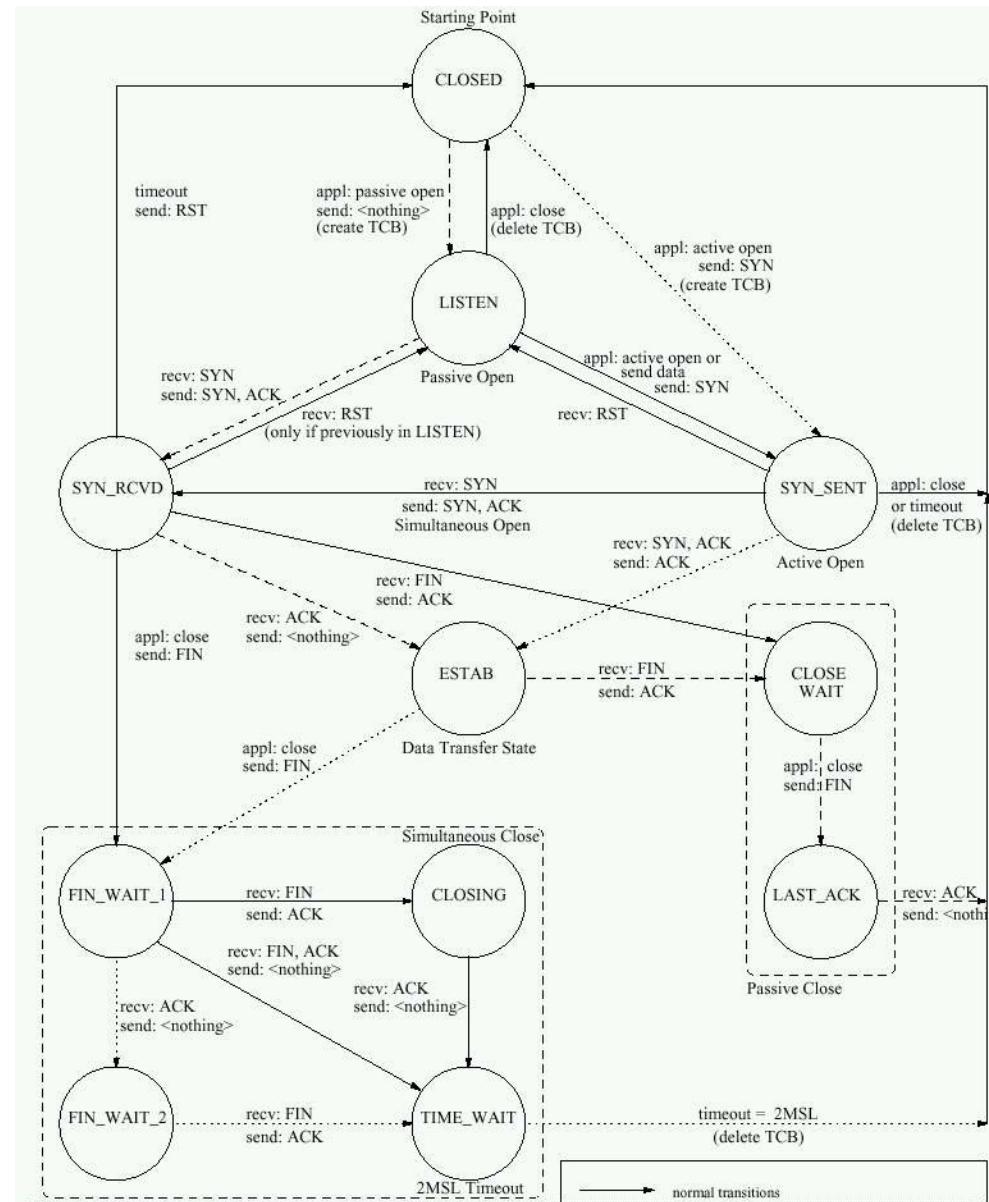
$$m\ddot{y} + \beta\dot{y} + b(\dot{y} - \dot{x}) + c(y - x) = F$$

$$M\ddot{x} + b(\dot{x} - \dot{y}) + c(x - y) = 0$$

$$F = fI, \quad T_I \dot{I} + I = gu$$

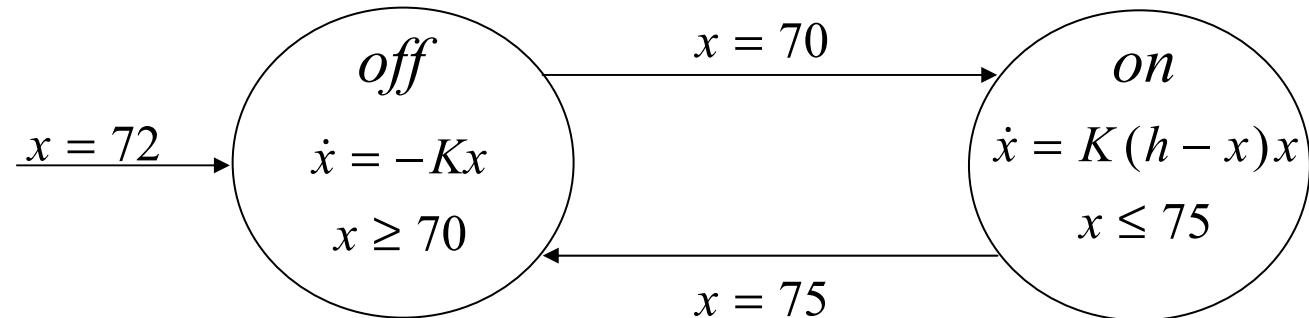
Finite state machines

- TCP/IP State Machine



Hybrid systems

- Combination of continuous-time dynamics and a state machine
- Thermostat example
- Analytical tools are not fully established yet
- Simulation analysis tools are available
 - Stateflow by Mathworks



PDE models

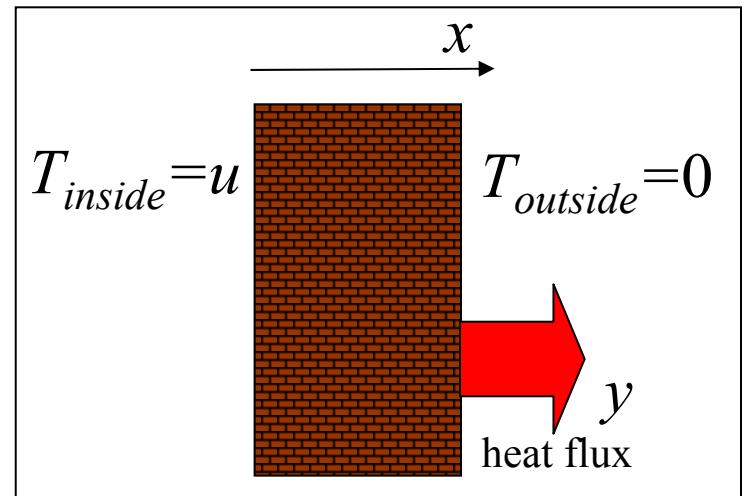
- Include functions of spatial variables

- electromagnetic fields
 - mass and heat transfer
 - fluid dynamics
 - structural deformations



- For ‘controls’ simulation, model reduction step is necessary
 - Usually done with FEM/CFD data
 - Example: fit step response

Example: sideways heat equation



$$\frac{\partial T}{\partial t} = k \frac{\partial^2 T}{\partial x^2}$$

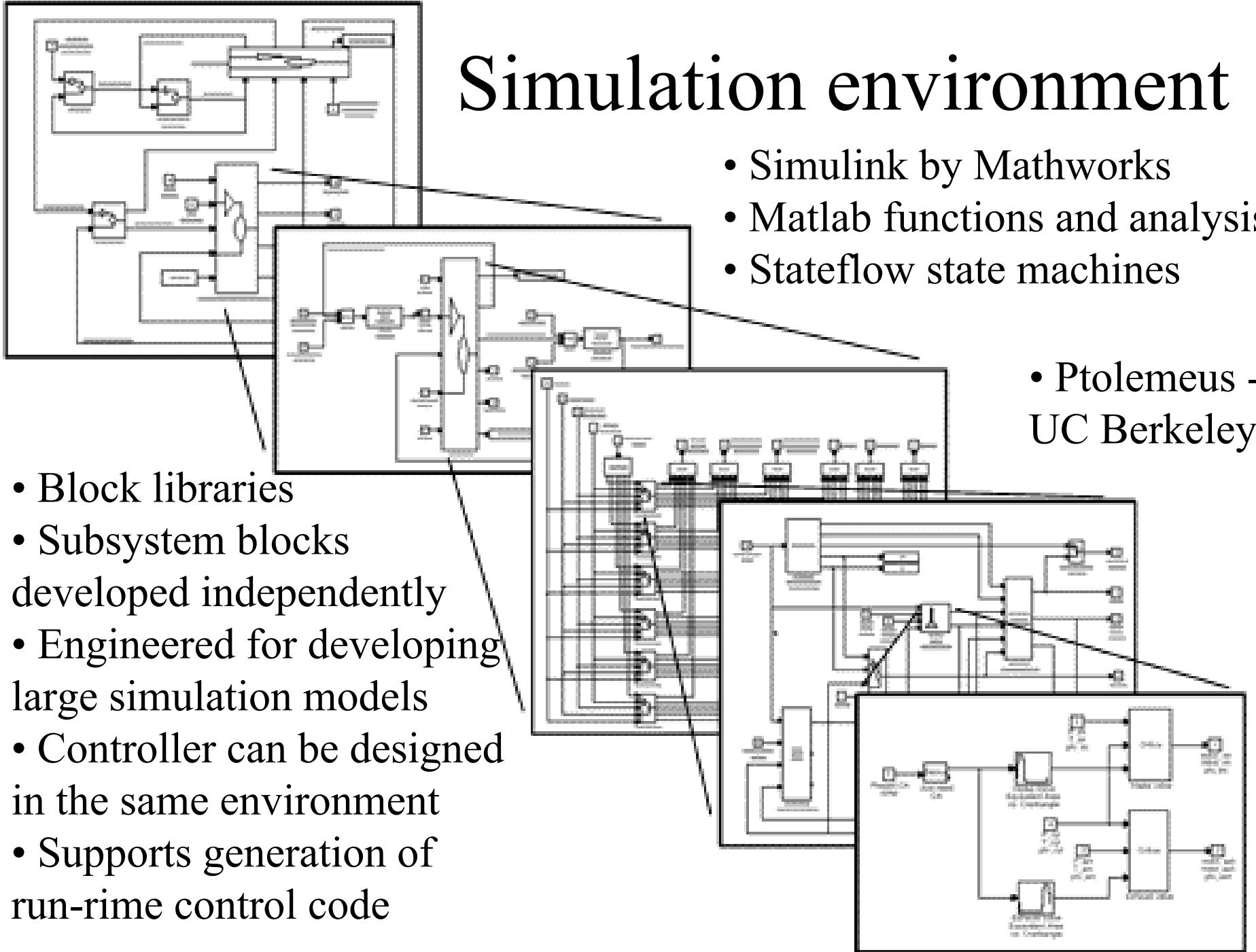
$$T(0) = u; \quad T(1) = 0$$

$$y = \left. \frac{\partial T}{\partial x} \right|_{x=1}$$

Simulation

- ODE solution
 - dynamical model: $\dot{x} = f(x, t)$
 - Euler integration method: $x(t + d) = x(t) + d \cdot f(x(t), t)$
 - Runge-Kutta method: `ode45` in Matlab
- Can do simple problems by integrating ODEs
- Issues with modeling of engineered systems:
 - stiff systems, algebraic loops
 - mixture of continuous and sampled time
 - state machines and hybrid logic (conditions)
 - systems build of many subsystems
 - large projects, many people contribute different subsystems

Simulation environment

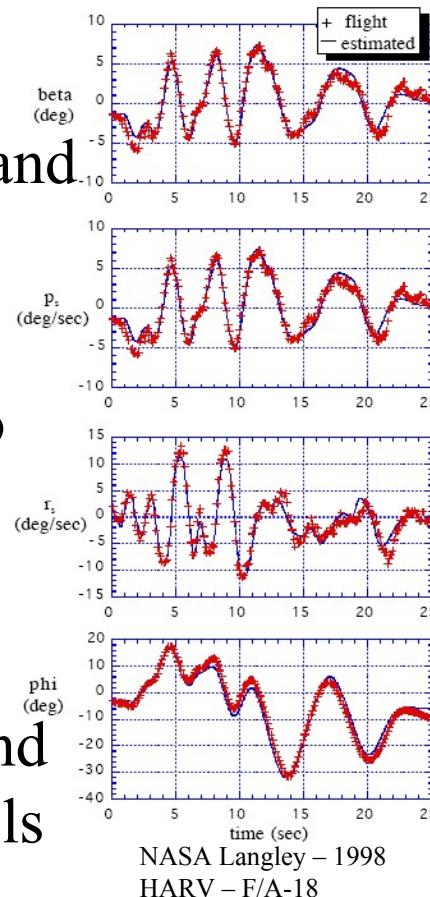


Model development and validation

- Model development is a skill
- White box models: first principles
- Black box models: data driven
- Gray box models: with some unknown parameters
- Identification of model parameters – necessary step
 - Assume known model structure
 - Collect plant data: special experiment or normal operation
 - Tweak model parameters to achieve a good fit

First Principle Models - Aerospace

- Aircraft models
- Component and subsystem modeling and testing
- CFD analysis
- Wind tunnel tests – to adjust models (fudge factors)
- Flight tests – update aerodynamic tables and flight dynamics models

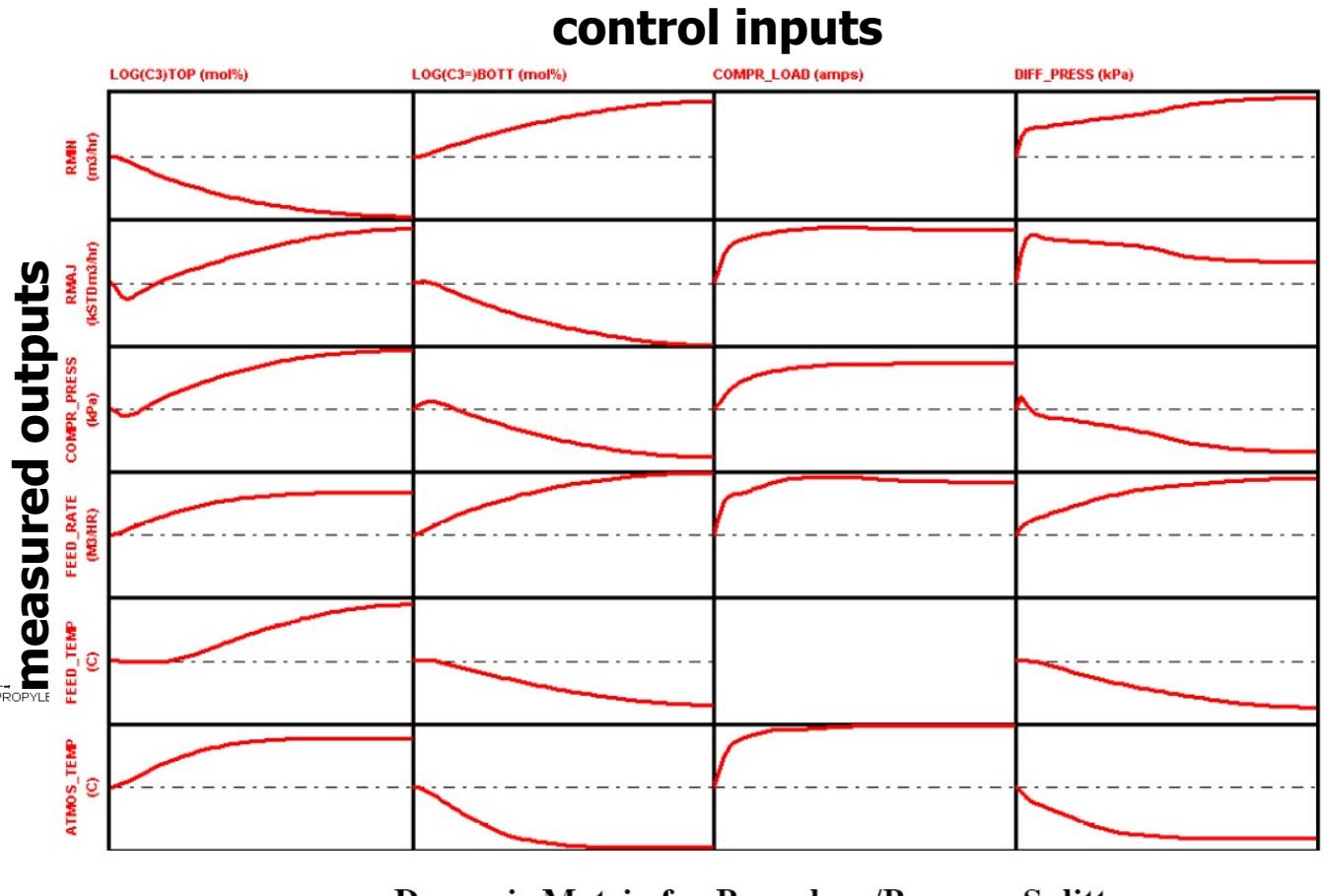
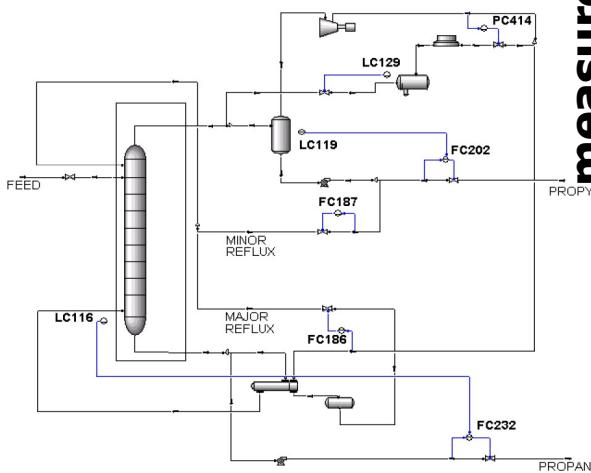


Airbus 380: \$13B development



Step Response Model - Process

- Dynamical matrix control (DMC)
- Industrial processes



Dynamic Matrix for Propylene/Propane Splitter

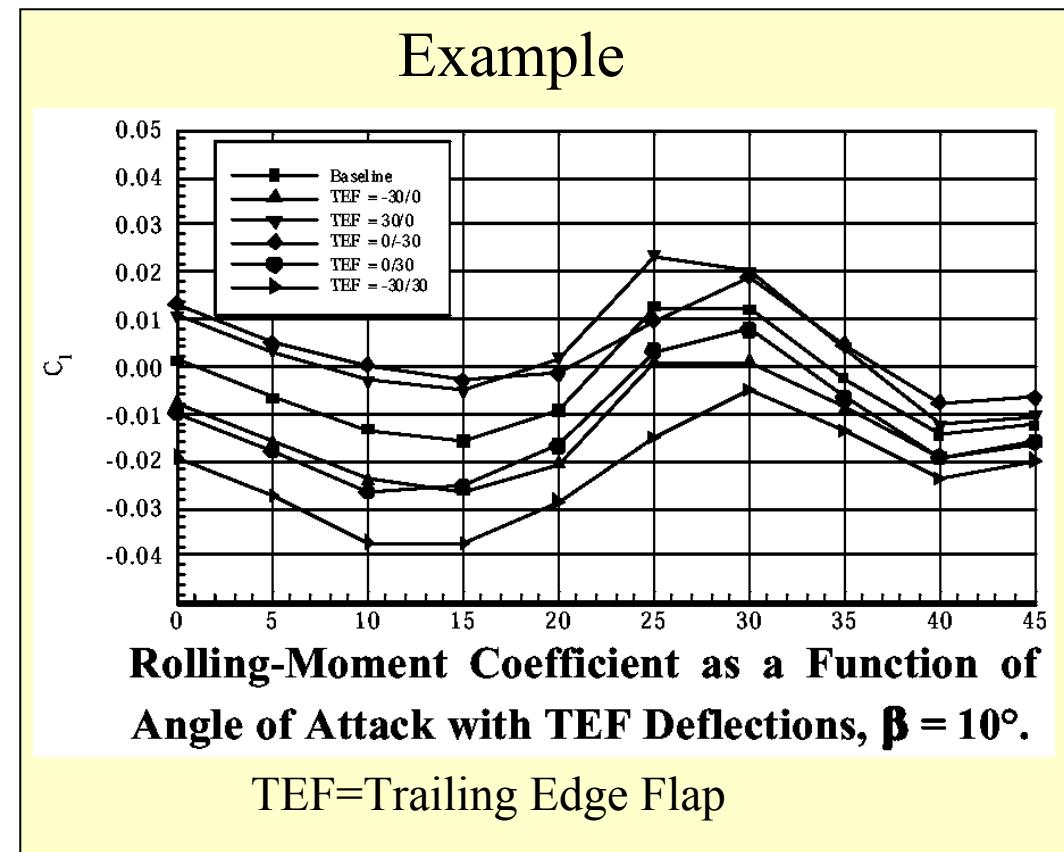
Approximate Maps

- Analytical expressions are rarely sufficient in practice
- Models are computable off line
 - pre-compute simple approximation
 - on-line approximation
- Models contain data identified in the experiments
 - nonlinear maps
 - interpolation or look-up tables
 - AI approximation methods
 - Neural networks
 - Fuzzy logic
 - Direct data driven models

Empirical Models - Maps

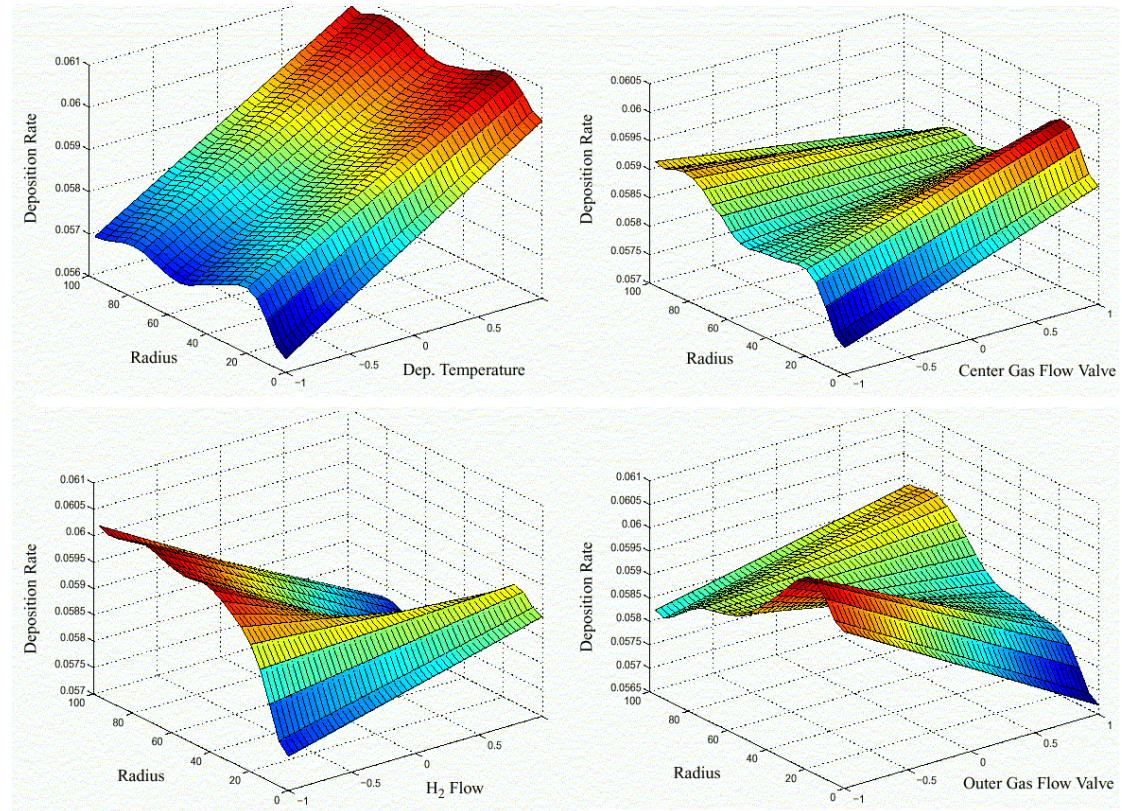
- Aerospace and automotive – have most developed modeling approaches

- Aerodynamic tables
- Engine maps
 - turbines – jet engines
 - automotive - ICE



Empirical Models - Maps

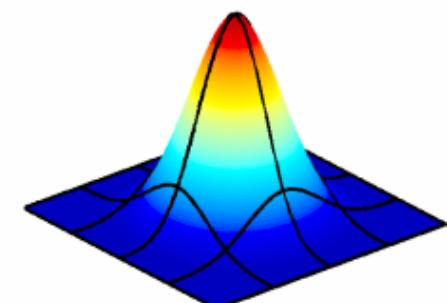
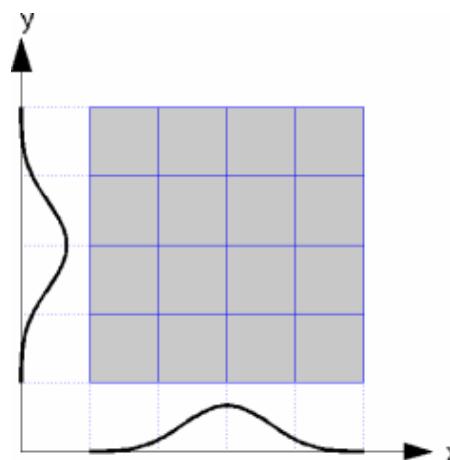
- Process control mostly uses empirical models
- Process maps in semiconductor manufacturing
- Epitaxial growth (semiconductor process)
 - process map for run-to-run control



Multivariable B-splines

- Regular grid in multiple variables
- Tensor product of B-splines
- Used as a basis of finite-element models

$$y(u, v) = \sum_{j,k} w_{j,k} B_j(u) B_k(v)$$

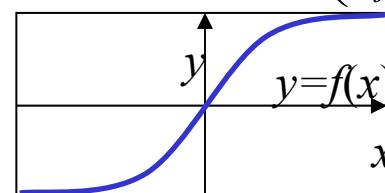


Neural Networks

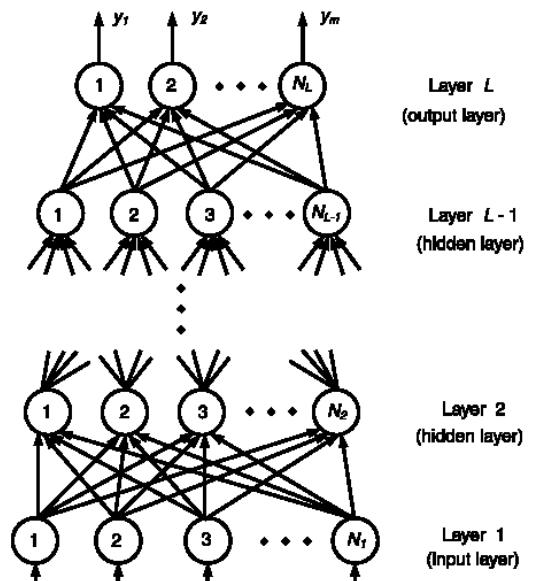
- Any nonlinear approximator might be called a Neural Network
 - RBF Neural Network
 - Polynomial Neural Network
 - B-spline Neural Network
 - Wavelet Neural Network
- MPL - Multilayered Perceptron
 - Nonlinear in parameters
 - Works for many inputs

$$y(\bar{x}) = w_{1,0} + f\left(\sum_j w_{1,j} y_j^1\right), y_j^1 = w_{2,0} + f\left(\sum_j w_{2,j} x_j\right)$$

$$f(x) = \frac{1 - e^{-x}}{1 + e^{-x}}$$

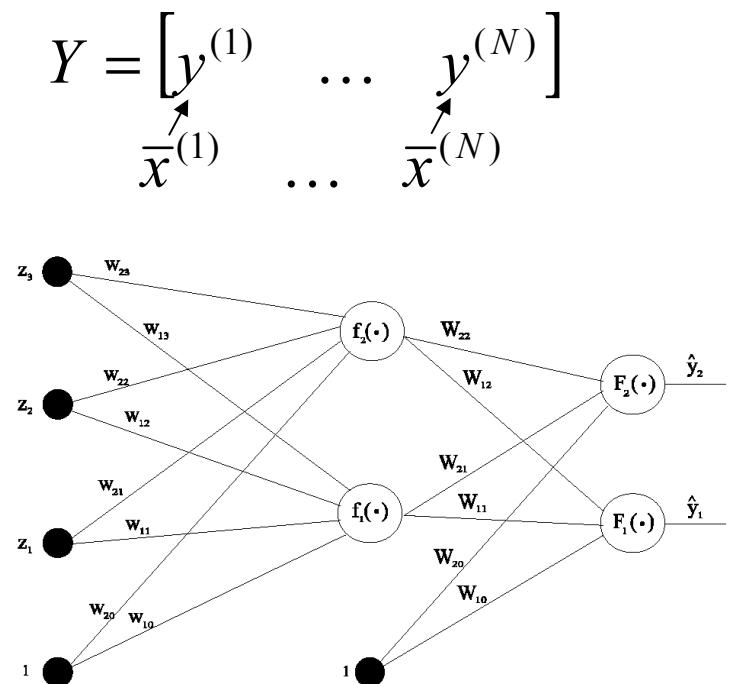


Linear in parameters



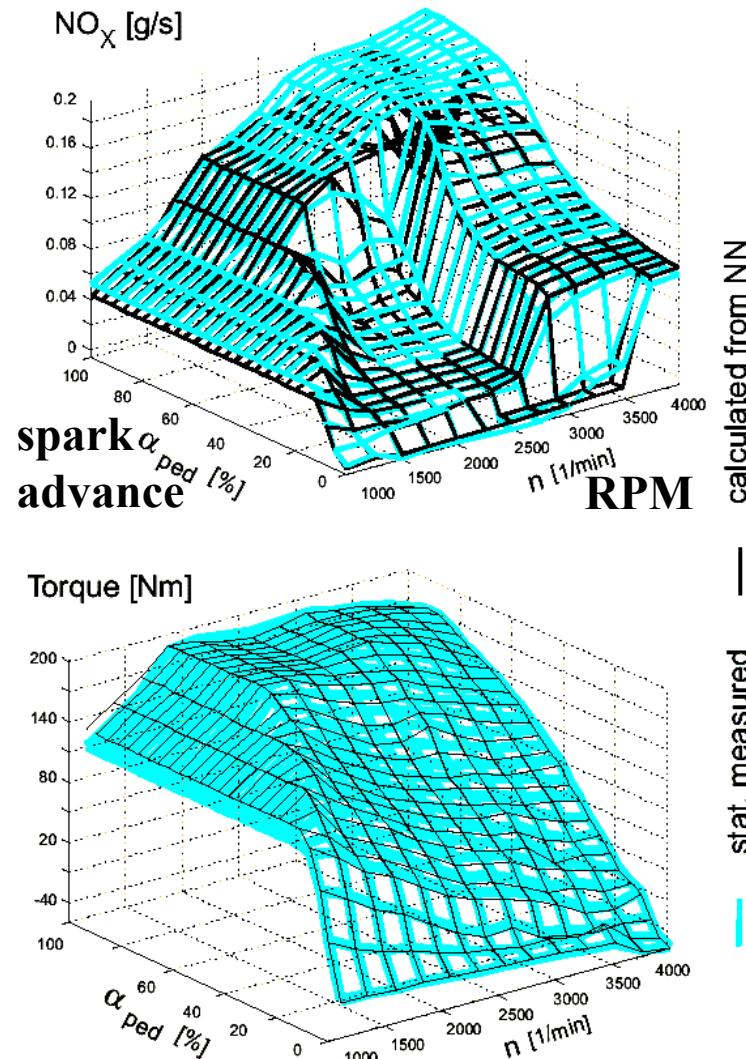
Multi-Layered Perceptrons

- Network parameter computation
 - training data set
 - parameter identification
$$y(\bar{x}) = F(\bar{x}; \theta)$$
 - Nonlinear LS problem
- $$V = \sum_j \|y^{(j)} - F(\bar{x}^{(j)}; \theta)\|^2 \rightarrow \min$$
- Iterative NLS optimization
 - Levenberg-Marquardt
 - Backpropagation
 - variation of a gradient descent



Neural Net application

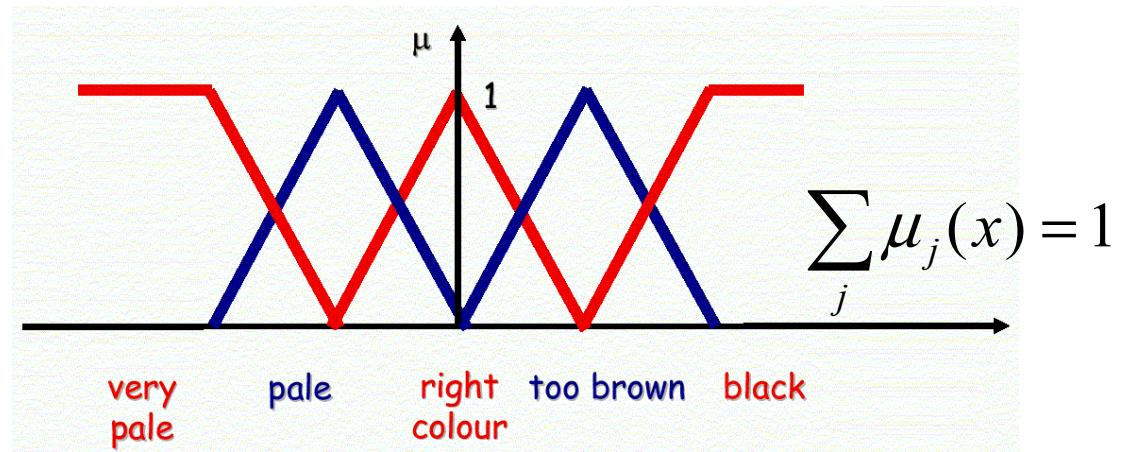
- Internal Combustion Engine maps
- Experimental map:
 - data collected in a steady state regime for various combination of parameters
 - 2-D table
- NN map
 - approximation of the experimental map
 - MLP was used in this example
 - works better for a smooth surface



Fuzzy Logic

- Function defined at nodes. Interpolation scheme
- Fuzzyfication/de-fuzzyfication = interpolation
- Linear interpolation in 1-D

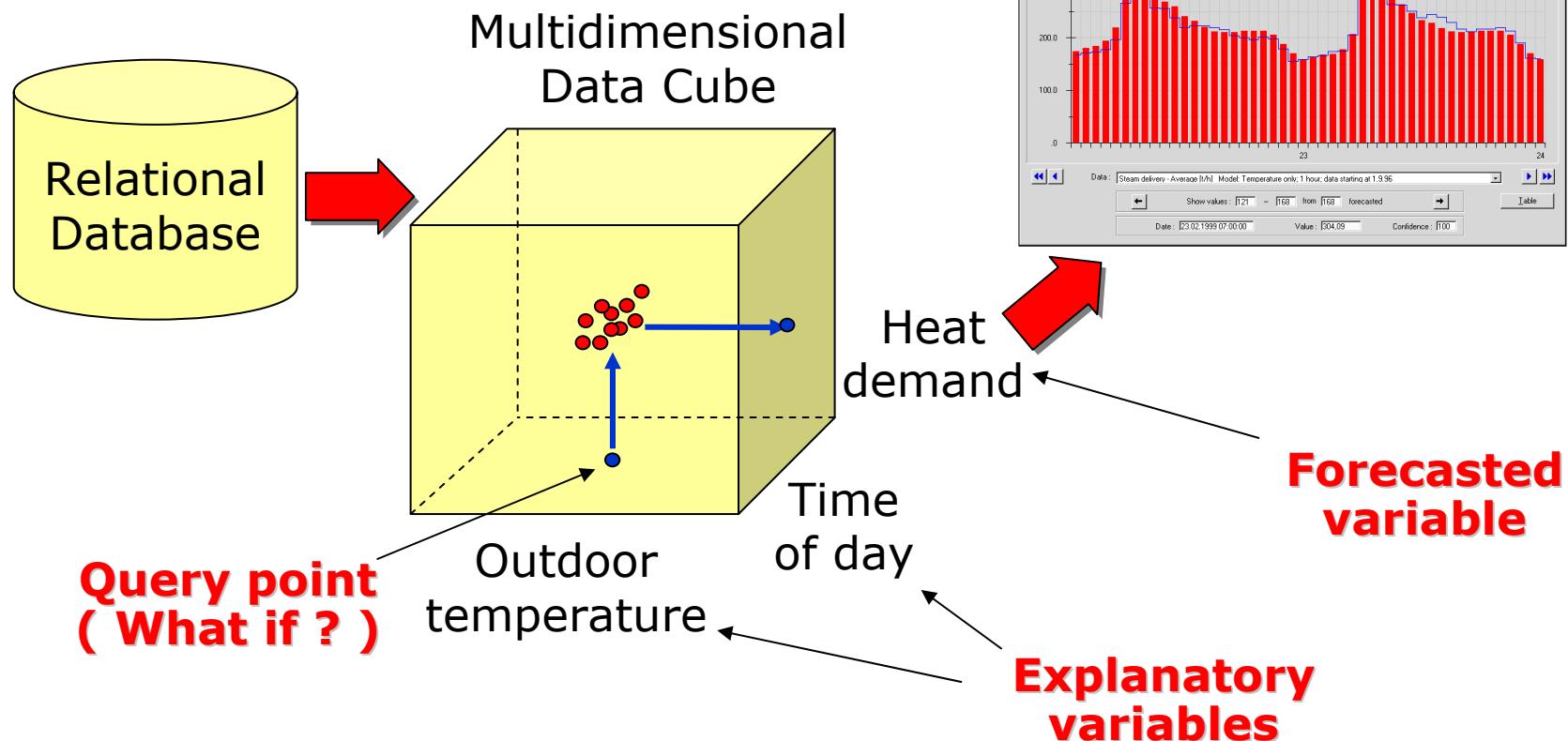
$$y(x) = \frac{\sum_j y_j \mu_j(x)}{\sum_j \mu_j(x)}$$



- Marketing (communication) and social value
- Computer science: emphasis on interaction with a user
 - EE - emphasis on mathematical analysis

Local Modeling Based on Data

- Data mining in the loop
- Honeywell Prague product



System platform for control computing

- Workstations
 - advanced process control
 - enterprise optimizers
 - computing servers
(QoS/admission control)
- Specialized controllers:
 - PLC, DCS, motion controllers,
hybrid controllers

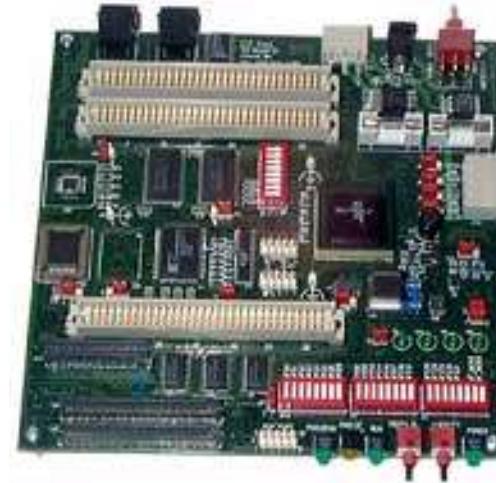


System platform for control computing

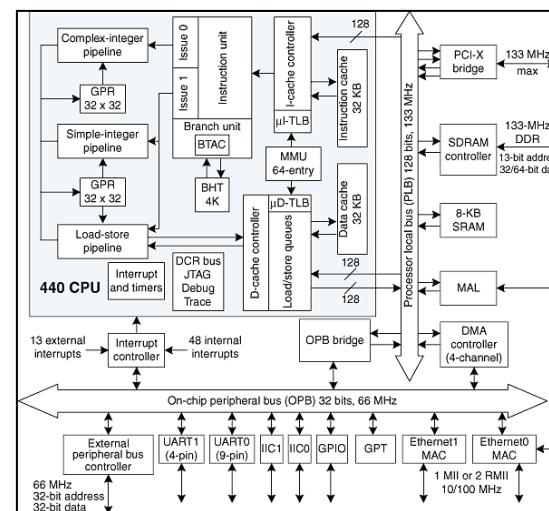
- Embedded: μ P + software
- DSP



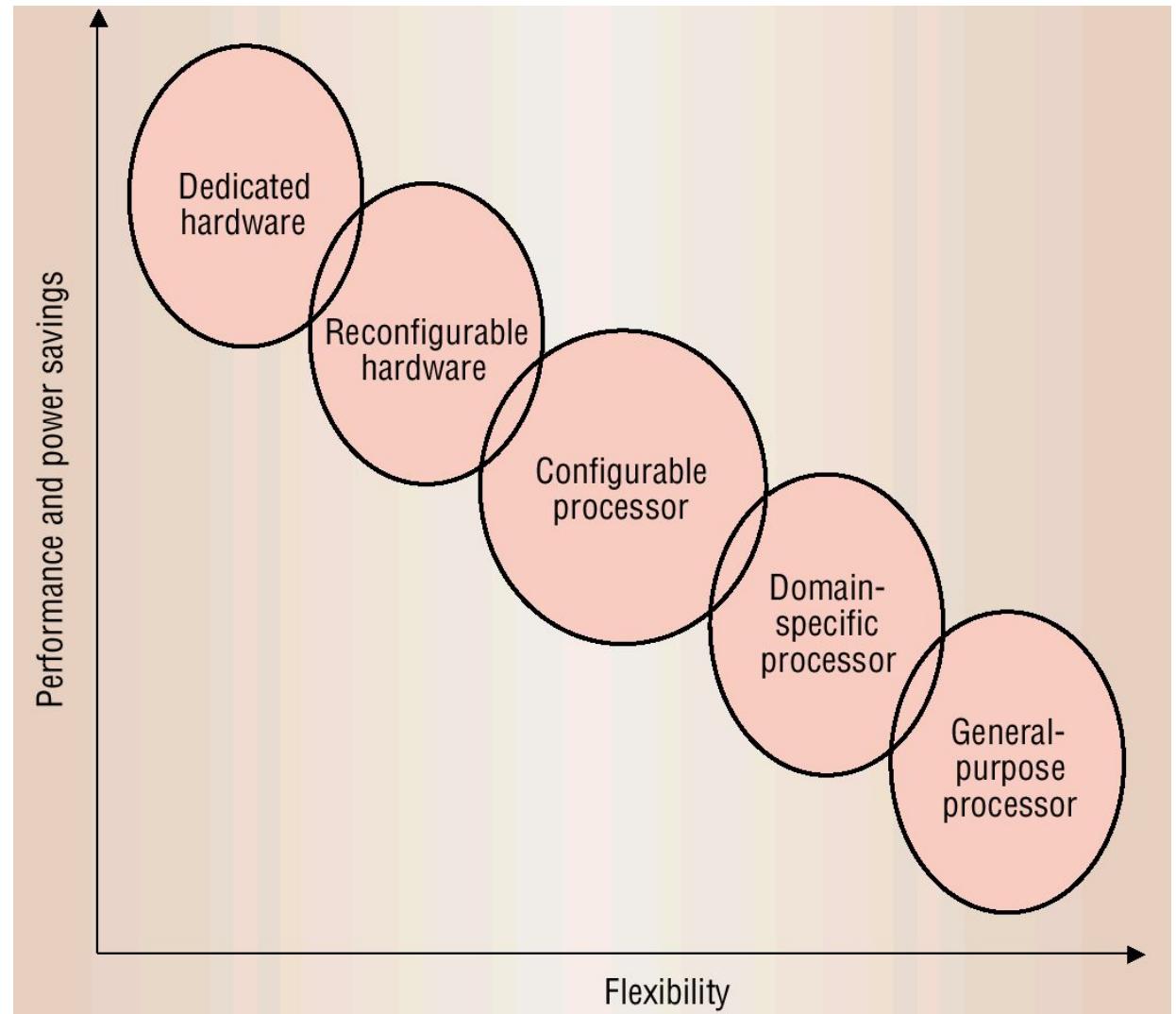
- FPGA
- ASIC / SoC



MPC555

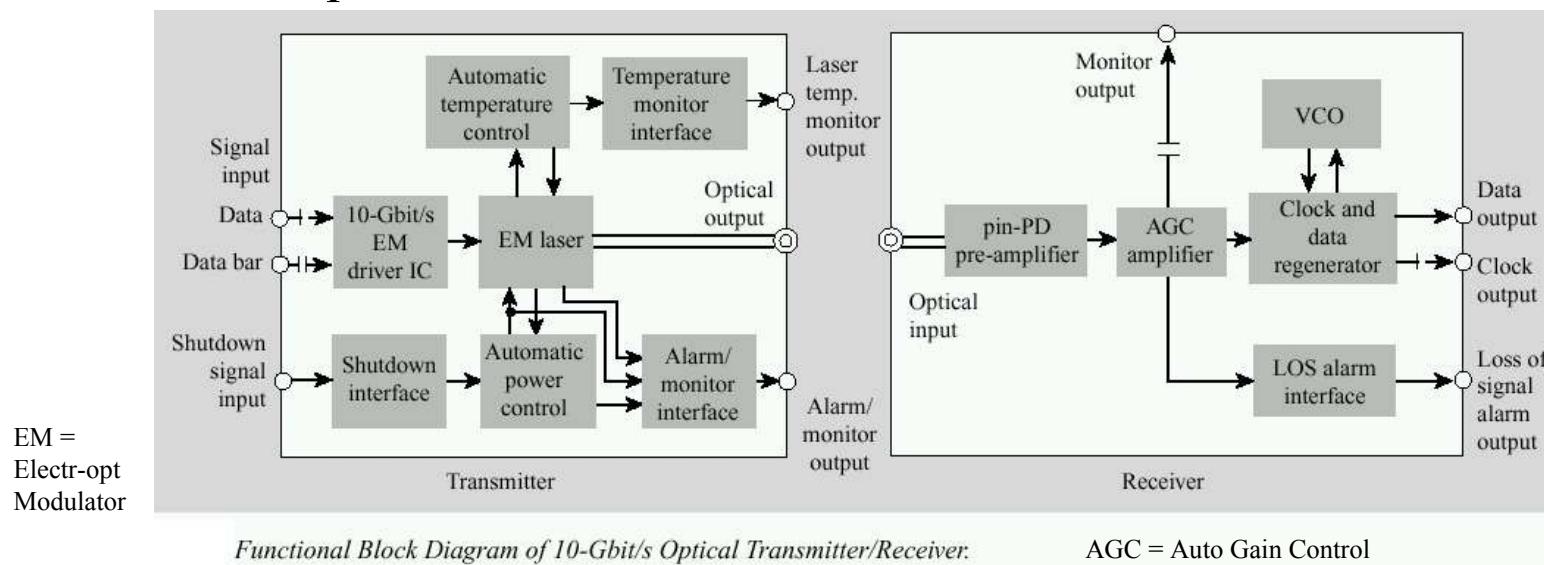


Embedded processor range



System platform, cont'd

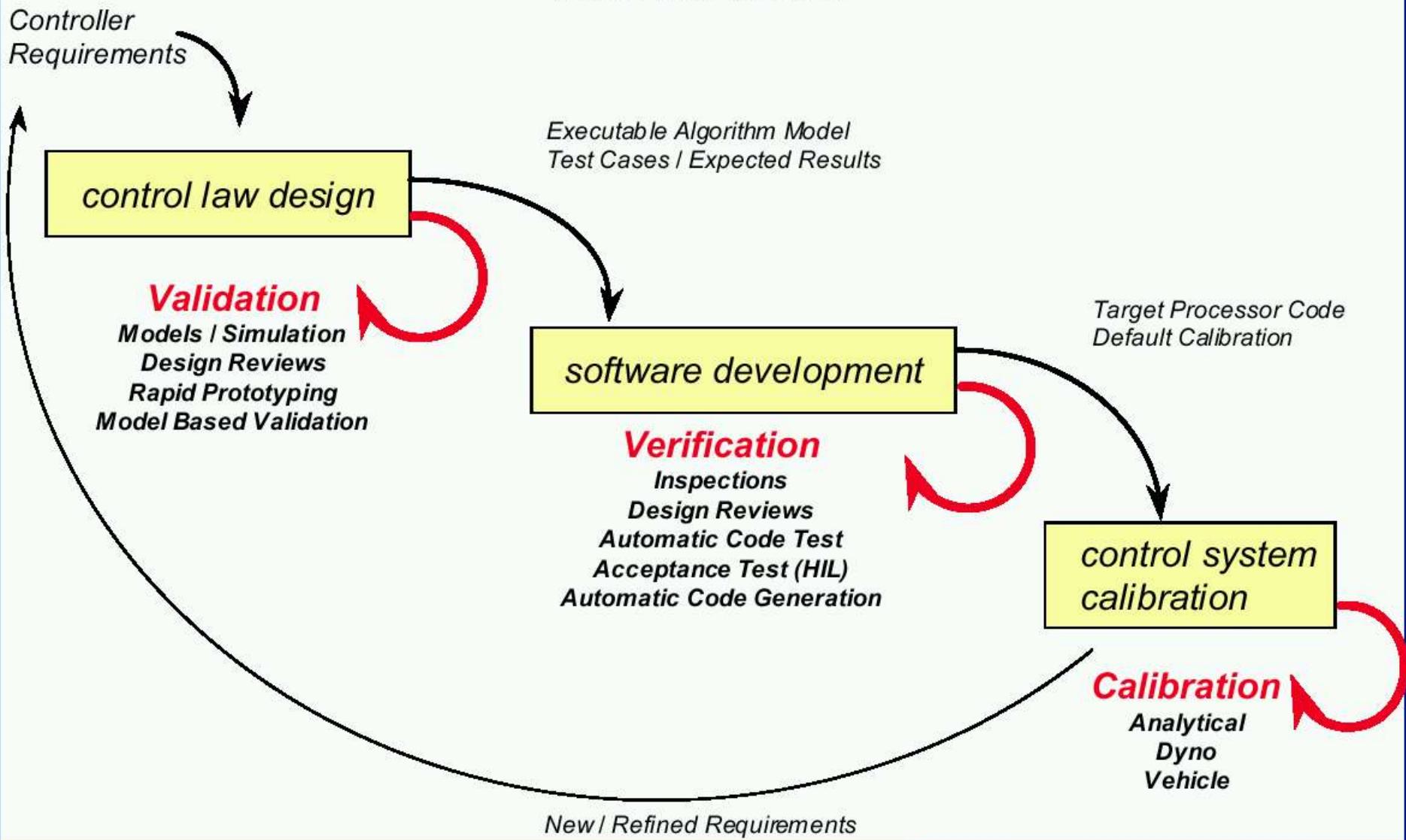
- Analog/mixed electric circuits
 - power controllers
 - RF circuits
- Analog/mixed other
 - Gbs optical networks



Control Software

- Algorithms
- Validation and Verification

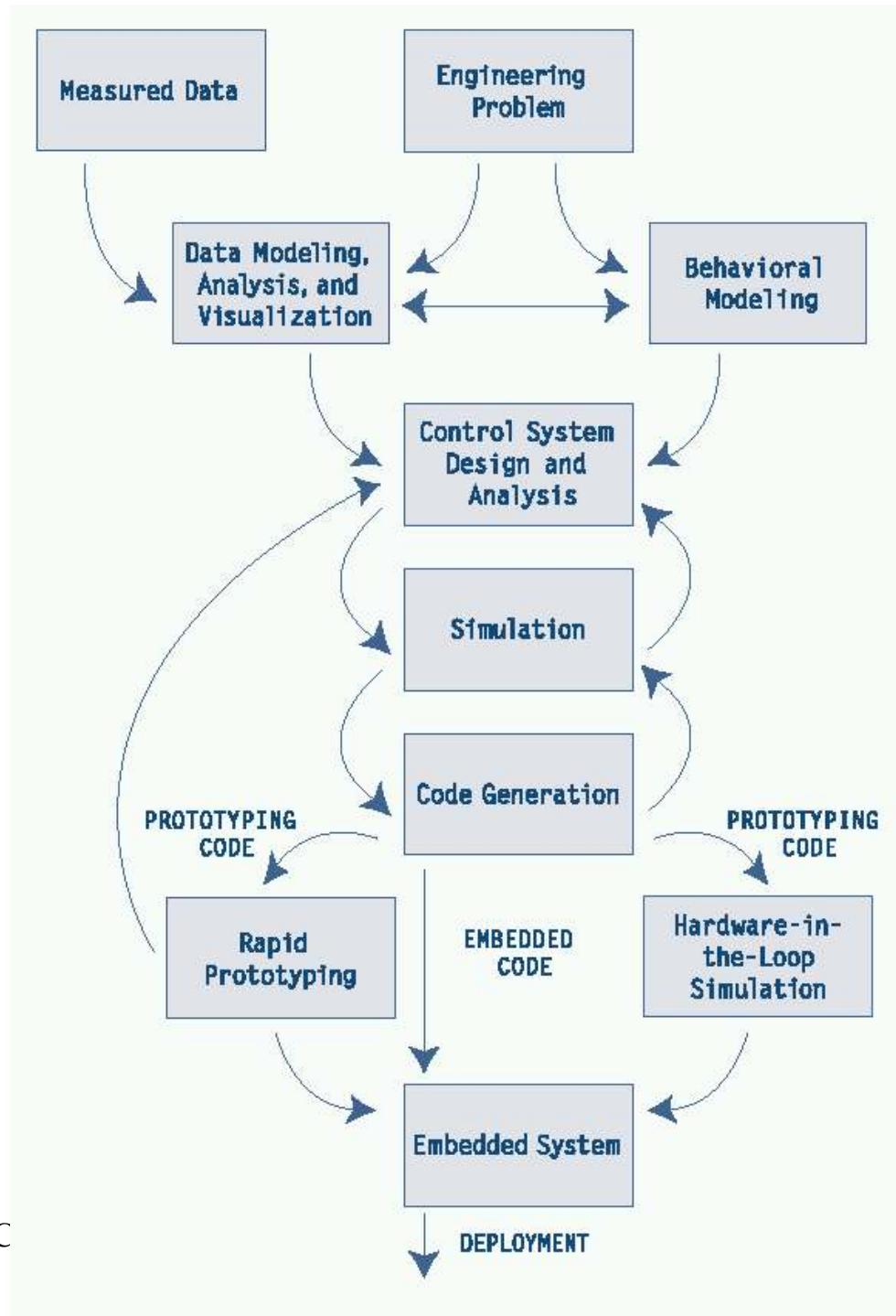
The Process



Ford Motor Company

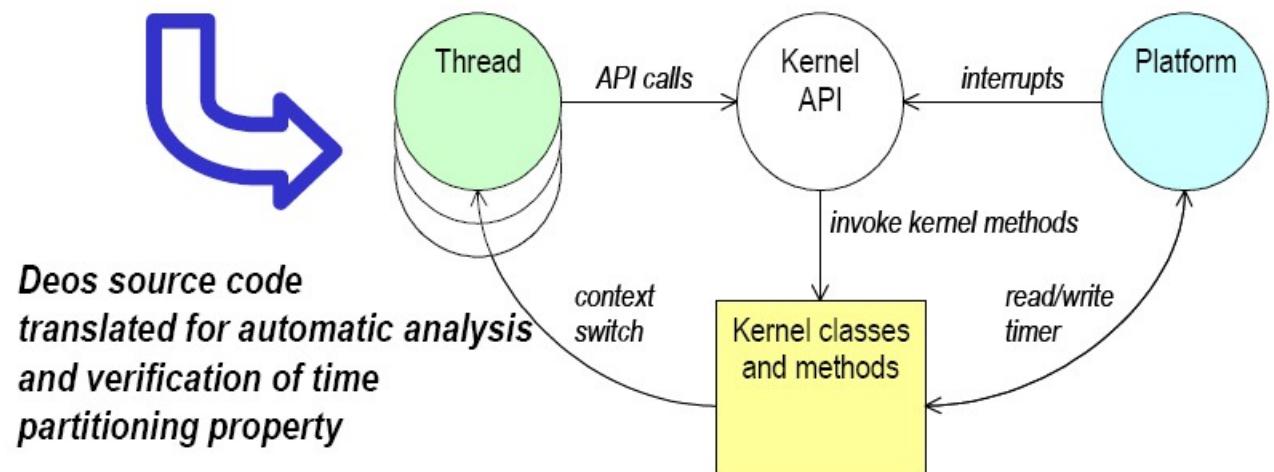
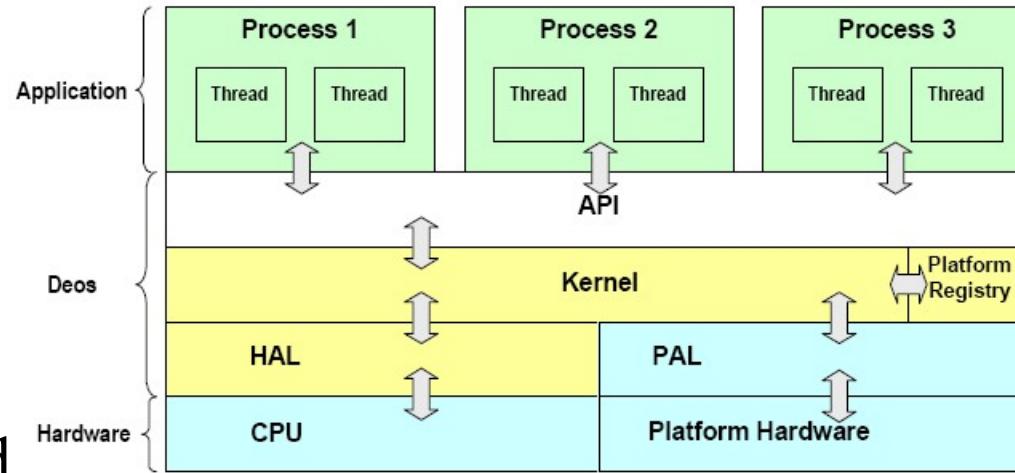
Control application software development cycle

- Matlab+toolboxes
- Simulink
- Stateflow
- Real-time Workshop



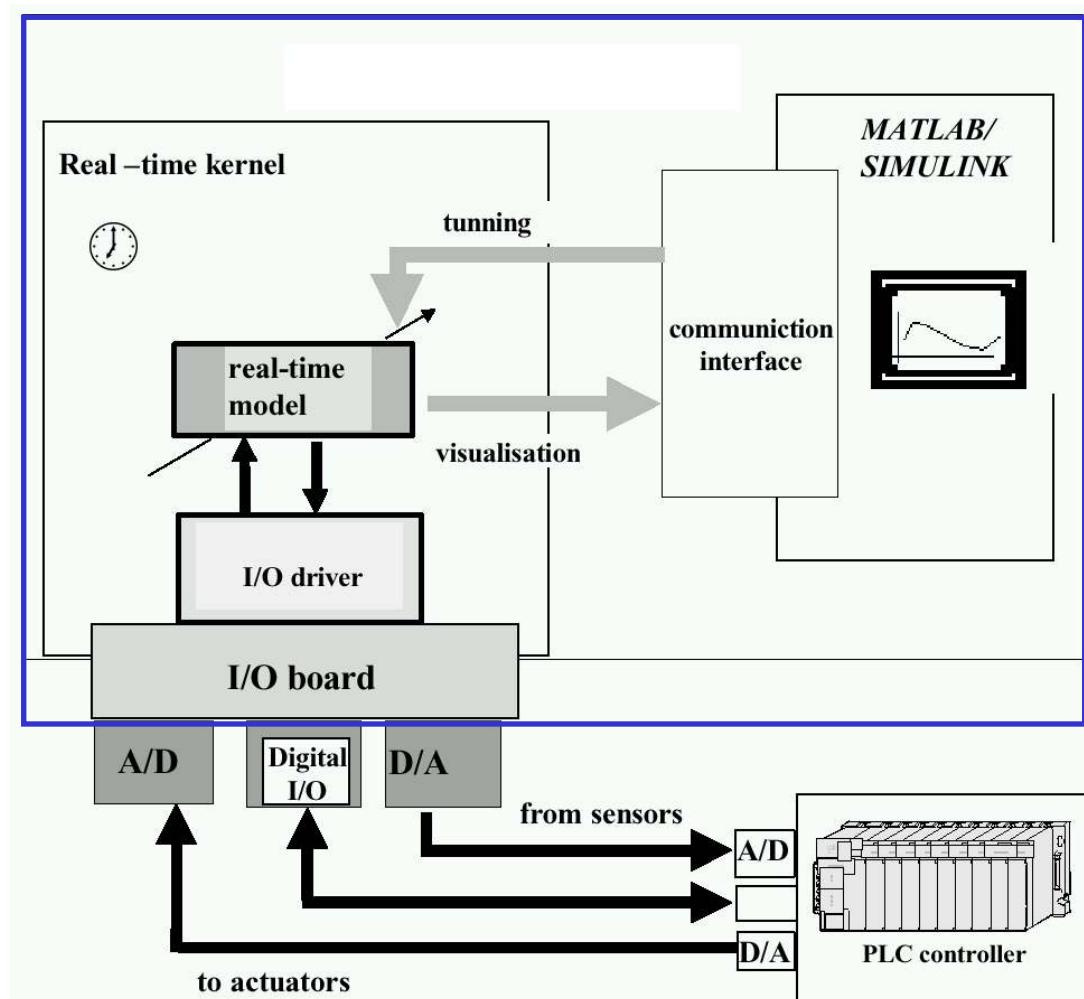
Real-time Embedded Software

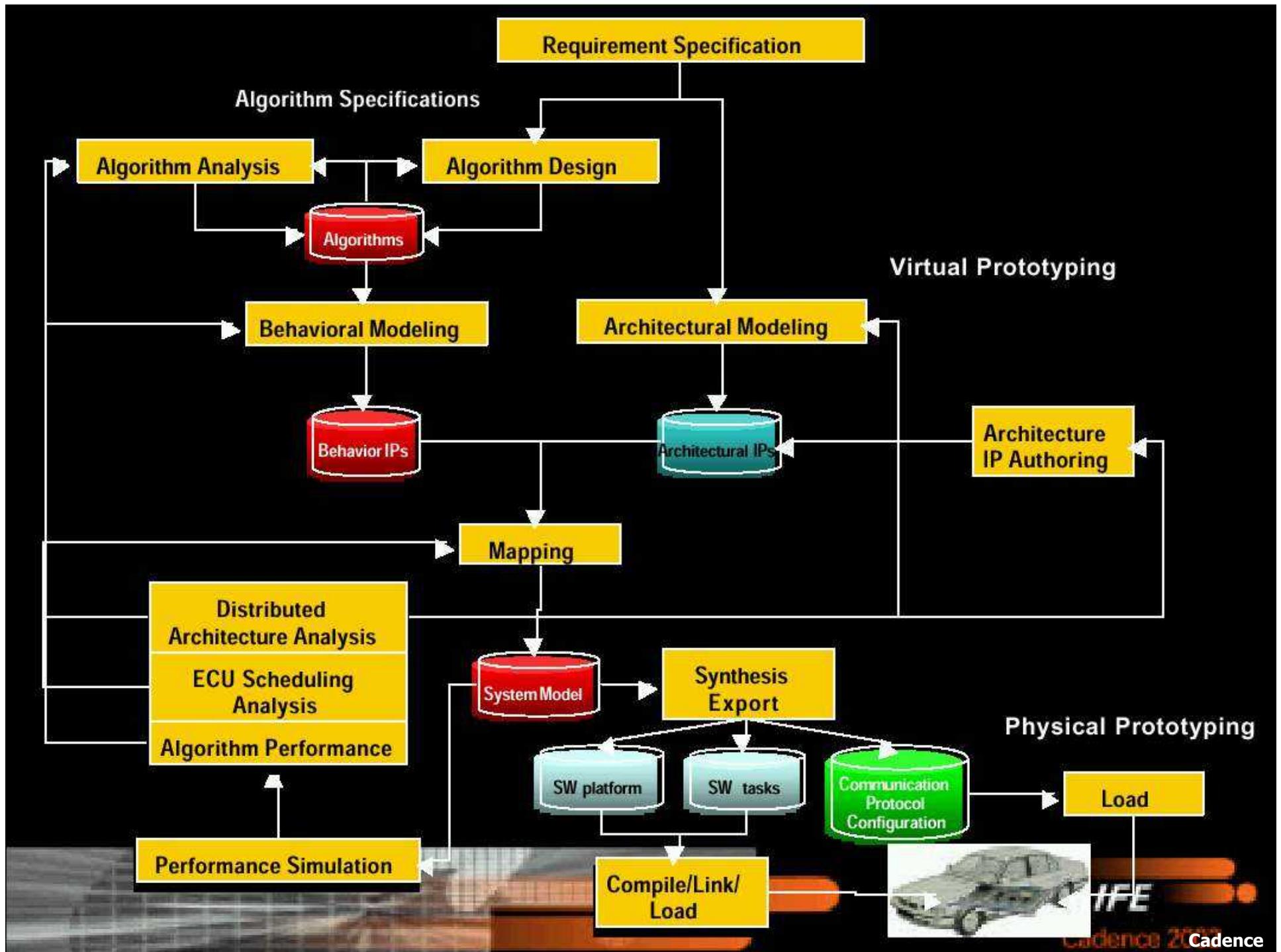
- Mission critical
- RT-OS with hard real-time guarantees
- C-code for each thread generated from Simulink
- Primus Epic, B787, A380



Hardware-in-the-loop simulation

- Aerospace
- Process control
- Automotive





IFE

Cadence 2000

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