Yield 100 Portion 2 Enchiladas

| Calories | Carbohydrates | Protein | Fat | Cholesterol | Sodium | Calcium |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 533 cal | 48 g | 44 g | 17 g | 105 mg | 1769 mg | 149 mg |
| Ingredient |  |  |  | Weight | Measure | Issue |
| COOKING SPRAY,NONSTICK |  |  |  | 1/4 oz | 1/4 tsp |  |
| ONIONS,FRESH,CHOPPED |  |  |  | 5 lbs | 3 qts $2-1 / 8$ cup | 5-1/2 lbs |
| SAUCE,ENCHILADA,CANNED |  |  |  | 41-1/2 lbs | 4 gal 3-1/2 qts |  |
| CHILI POWDER,LIGHT,GROUND |  |  |  | 5-1/4 oz | 1-1/4 cup |  |
| PEPPER,RED,GROUND |  |  |  | 1 oz | $1 / 4$ cup 1-2/3 tbsp |  |
| GARLIC POWDER |  |  |  | 1 oz | 3-1/3 tbsp |  |
| CHICKEN,COOKED,DICED |  |  |  | 25 lbs |  |  |
| TORTILLAS,WHEAT,6 INCH |  |  |  | $14-1 / 8 \mathrm{lbs}$ | 200 each |  |
| CHEESE,CHEDDAR,LOWFAT,SHREDDED |  |  |  | 4 lbs | 1 gal |  |

## Method

1 Lightly spray kettle or stock pot with non-stick cooking spray. Stir-cook onions in a lightly sprayed steam jacketed kettle or stockpot 5 minutes or until tender, let cool.
2 Combine onions, 6-1/4 qt enchilada sauce, chili powder, red pepper, and garlic powder. Blend well. Gently fold in chicken; cover.
3 Spread 1-1/4 cup enchilada sauce in each sheet pan.
4 Place $1 / 3$ cup of chicken filling in center of each tortilla. Roll tortilla tightly around filling. Place 3 rows seam-side down in each sheet pan (about 50 per pan).
5 Pour remaining enchilada sauce evenly over enchiladas in each pan.
6 Using a convection oven, bake 25 minutes at 300 F . on high fan, closed vent. CCP: Internal temperature must reach 165 F. or higher for 15 seconds.
7 Sprinkle $1 \mathrm{lb}(1 \mathrm{qt})$ cheese over enchiladas in each pan. Bake 3 minutes to melt cheese. CCP: Hold for service at 140 F . or higher.

