



## Product Description

RZ-7116 is a two component silicone zinc primer that Cathodically protects steel surfaces

## Recommended Use

It is designed for heat effected zone up to 400 C.It is a suitable coating for repairing of zinc silicate primer as touch up coat.

## Outstanding Characteristics

- Good Adhesion to had tools cleaned surfaces.
- good cathodically protection properties.
- Good adhesion to zinc silicate primer.
- Excellent recoat ability without stoving between coats.

## Surface Preparation

Remove oil and grease, etc. with suitable detergent. Remove salt and other contaminants by (high pressure) fresh water cleaning .Abrasive blasting to Sa 2½, SSPC-10 with a sharp-edged surface profile corresponding to Rugo test No. 3, BN9a,keane-Tator comparator, 2.0 G/S or ISO comparator, medium (G).For repair and maintenance, remove oil and grease ,salts and other contaminants Clean damaged areas by power tool cleaning to minimum ST3 or Sa2 by abrasive Blasting

## Product Description

Finish:	Flatt
Color	Grey
Percentage of Volume Solid:	62□□2%
Specific Gravity	2.55 □□0.05 gr/cm3
Flash Point	25 °C
Theoretical coverage:	15.5 -10.3 m2/lit 6 -4 m <sup>2</sup> /kg
Recommended D.F.T.	40-60μ
Theoretical Coverage:	5-6 m <sup>2</sup> /kg
Touch dry	10 minutes at 25 °C
Thermal Resistance	Continuously400 °C Short time 420°C
Shelf life	12 month

## Drying and curing information

RZ-7116 will air dry tack and thumb paint free within 2-3 hours. Allow 10-12 hours dry time between coats. Allow 48 hours dry time prior to shipping or handling if coating is not cured. Surfaces coated with RZ-7116 in the air-dried state can be handle and shipped prior to heat cure as long as shipping and handling procedure for thin filmed systems are followed. Avoid mechanical abrasion during handling and installation. Higher temperature will reduce tack free, recoat and shipping times. Allow one hour solvent flash off prior before heat curing or placing into service. Optimum film properties require a heat cure of 200-250°C for 1-1½hour. Equipment protected with RZS -7116 in the air-dried will heat cure when placed into service





## Environmental Conditions

Surface temperature must be at least 3°C above dew point .Relative humidity during application should be less than 80%. Do not apply coatings under reverse environmental conditions

## Application Details

Application method	Air/Airless spray, Brush ,Roller
Nozzle orifice	0.017" -0.019"
Nozzle pressure	150 bar / 2200 Psi
Ambient temperature	5-45° C
Mixing	2.5 part A/4.5 Part B
Thinner/Cleaner	RZS T- 71
Pot Life	Min 8 hours at 25C
Recoat interval min:	24 hrs at 25 ° C
Recoat interval max:	None(see Remarks overleaf)

## Application Procedure

1. Flush all equipment with recommended cleaner before use.
2. Stir the product thoroughly with a power mixer.
3. For air spray, thin with no more than 5-10% of recommended thinner for workability.
4. Apply a wet coat by parallel passes. Overlap each pass 50% to avoid bare areas, pinholes or holidays.
5. Preceding coat: none or zinc silicate shop primer.
6. Film thickness: it is recommended to avoid to high thickness of the paint as this will give a risk of blistering at later heating .Thinner T-71 must be added at application to secure the low dry film thickness.
7. Recoating: May be recoated when thorough dry (12hrs at25° C ) or after being heated for 2 hour to approximately 250°C. Before recoating after exposure in contaminated environment clean surface thoroughly by high pressure fresh water hosing and allow to dry.
6. Double coat all welds, rough spots, sharp edges, rivets, bolts, etc. to ensure proper thickness.
8. Random pinholes, holidays and small damaged or bare areas can be touched up by brush when the film is dry to touch. Larger areas should be sprayed.
9. In confined areas ventilate with clean air during application and drying until all solvents are removed.
10. Clean all equipment with recommended cleaner immediately after use.

## Safety

This product is flammable. Keep away from heat and open flame. Keep container closed. Avoid prolonged and repeated contact with skin. Since improper use and handling can be hazardous to health and cause fire or explosion, safety precautions included with application instructions must be observed during all storage, handling, use and drying periods.

If used in confined areas:

- circulate adequate fresh air continuously during application and drying.
- Use fresh air masks and explosion proof equipment
- Prohibit all flames, sparks, welding and smoking
- Take precautionary measures against static discharges Keep away from food products.





## Storage Conditions

Store in cool dry conditions, away from sources of heat and naked flames, in the original, unopened packs. If stored at high temperature, the shelf life may be reduced.

## Disclaimers

The information in this data sheet is given to the best of our knowledge based on laboratory test in and practical experience. However we reserve the right to change the given data without notice. Any recommendation relating to the use of the products is based on data believed to be reliable. It is buyer to satisfy itself of the suitability of the product for its own particular use. As the product is often used under conditions beyond our control, we cannot guarantee anything but the quality of the product itself

