



Product Description

Zinc rich epoxy primer is a two component polyamide cured epoxy primer coat. In this primer a large amount of zinc powder caused the mechanical connections between them and it prepares cathodic protection on steel structures. In corrosive atmosphere environments it uses for protecting steel structures and superior resistance to water, weather and abrasion. With a proper top coat with stands splash of water, solvent, chemicals and petroleum products pay attention alone is not suitable for immersion in acid or alkaline solutions. complies with SSPC paint level 1, IPS-M-TP-205

Recommended Use

It give a cathodic protection film with the maximum performance on structural steels, machinery, pipes and tanks exterior, oil refineries, structures of ships for example decks, hulls and offshore platform.

Surface Preparation

- 1: All surface to be coated clean, dry and free from contamination prior to paint application, all surfaces should be assessed and treated in accordance with ISO8504 :1992, where necessary, remove weld spatter, and where required smooth weld seams and sharp edges. Oil or grease should be removed in accordance with SSPC-SP1 solvent cleaning.
- 2: Abrasive blast clean to sa 2 1/2 (ISO 8501:1998) or SSPC-SP10 if oxidation has occurred between blasting and application
- 3: For thin layer systems a sharp angular surface profile of 40-50µ is recommended for heavy duty systems angular surface profile of 50-70 µ is recommended.

Product Description

Shade:	Grey
Percentage of vehicle :	14%-16%
Percentage of pigment:	85%-89%
Percentage of zinc in total pigment	80%-85%
Percentage of volume solids:	70%-75%
Dry film thickness:	90µ
Theoretical Coverage:	3-4 m ² /kg
Mixing ratio by weight: B/A	30:2.5
Specific gravity :	2.8-3.2 Kg/Lit
Salt spray chamber test:	800h(ASTM B-117)
Humidistatic chamber test:	800h(ASTM D -2247)
Curing mechanical :	Solvent vaporization and reaction between two components
Thinner :	Epoxy Thinner Rangin Zereh Sepahan
Shelf life:	12 month
Flash point:	28°C

Dry times are dependent on applied film thickness, all data in this catalogue are reported at recommend D.F.T in laboratory conditions.

Temperature	Touch dry	Full cure	Interval Coating		Pot life
			Min	Max	
15°C	90 minutes	Minimum 7 days	24hours		- 16hours
25°C	30 minutes	5-7 days	15hours	14days	8hours
40°C	10 minutes	5-7 days	12hours	-	4hours





Environmental Conditions

To prevent moisture condensation during application surface temperature must be at least 3 °C above the dew point .In hot climate, material temperature should be 20 to 25°C.For satisfactory cure air and surface temperature must be above 10°C.Never apply coatings under reverse environmental condition. Paint shall not be applied when wind speed is in excess of 7 m/s.

Application Details

Airless spray	Tip range: 0.017-0.021 Total out put pressure at spray tip not less than 141 bar.
Air spray	Nozzle orifice:1.8-2.2 mm Nozzle pressure:3-5 bar
Brush	20-30μ (touch up)
Roller	20-30μ (touch up)

Application Procedure

- 1: Flush all equipment with recommended cleaner before use.
 - 2: Stir part A with a power mixer.
 - 3: Add curing agent (part B) to part A, and continue stirring for 5 minutes.
 - 4: For air spray, thin with no more than 5% of recommend thinner for workability for airless spray 3-5% Of thinner is normally sufficient.
 - 5: Stir during application to maintain uniformity of materials apply wet coat by parallel passes overlap each pass 50% to avoid bare areas.
 - 6: Double coat all welds, rough spots, sharp edges, rivets, bolts, etc., to ensure proper thickness.
 - 7: If the minimum interval coating of this coating is exceeded, roughening of the surface is necessary to ensure inter coat adhesion. (If the adhesion is reduced, one layer of sealer epoxy or mist coat of after layer is recommended.)
- Note: Before recoating after exposure in contaminated environment, clean the surface thoroughly by (high pressure) fresh water hosing and allow to dry.
- 8: Clean all equipment with recommend cleaner immediately after use

Safety

This product is flammable keep away from heat and open flame operator (accordance MSDS of this product) must use special mask and safety gloves and operation should be performed in environments which is equipped with suitable air conditions.

Storage Conditions

store in closed container and away from direct sunlight at temperature of 5-35 °

