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Recommended table top assembly

LAMINATE

• Sovella® laminate tops assembled with wood screws provided.

PHENOLIC

• Sovella® phenolic tops can be assembled in 2 ways:

- Mechanical fasteners (screws) - Pre-drill a pilot hole in the bottom of the work surface, taking care to keep from penetrating through the top. The pre-drilled hole should be the same length as the screw shaft. The screw should be slightly larger in diameter than the pilot hole. Use a coarse threaded screw, wood or machine.

- Adhesive - Use 100% silicon. Apply several "spots" or a continuous bead to the top of the table frame. Position

the work surface as centered on the frame and let cure for 12 hrs at room temp.

