



Product Description

It is a two component , aliphatic isocyanate cured polyurethane clear coat .This coating forms an mirror-like ,impact ,abrasion ,violet exposure and chemical resistant finishing coat with good color and semi gloss retention .

Recommended Use

This coating (in the cycle) is used where an attractive appearance and wide range of corrosion resistance is required for example on industrial structures and machinery.

Surface Preparation

surfaces to be coated should be clean, dry and free from contamination prior to paint application all surfaces should be assessed and treated in accordance with ISO8504:1992.

Product Description

Shade:	Clear
Percentage of Vehicle:	50%-55%
Percentage of Volume solids:	55%-60%
Wet film thickness:	90-95 μ
Dry film thickness:	40-50μ
Theoretical Coverage:	8-11 m ² /kg
Mixing ratio by weight: B/A	16:4
Specific gravity :	0.9-1.1 Kg/Lit
Viscosity:	100-105 k
Curing mechanical :	Solvent vaporization and reaction between two components
Thinner :	Polyurethane Thinner Rangin Zereh Sepahan
Shelf life:	12 month
Flash point:	26°C

Temperature	Touch dry	Full cure	Pot life
15°C	5hours	Minimum7 days	12 hours
25°C	3hours	7 days	8 hours
40°C	1-2 hours	5-7 days	4 hours

Environmental Conditions

To prevent moisture condensation during application surface temperature must be at least 3 °C above the dew point .In hot climate, material temperature should be 20 to 25°C.For satisfactory cure air and surface temperature must be above 10°C.Never apply coatings under reverse environmental condition .Paint shall not be applied when wind speed is in excess of 7 m/s.





Application Details

Airless spray	Tip range: 0.013-0.015 Total out put pressure at spray tip not less than 141 bar.
Air spray	Nozzle orifice:1.6-1.8 mm Nozzle pressure:2-4 bar
Brush	Not recommended
Roller	Not recommended

Application Procedure

- 1: Flush all equipment with recommended cleaner before use.
- 2: Add curing agent (part B) to part A, and continue stirring for 5 minutes.
Note: since the pot life is limited and shortened by high temperatures, do not mix more material than will be use.
- 3: For air spray, thin with no more than 5% of recommend thinner for workability for airless spray 3-5% of thinner is normally sufficient.
- 4: Apply wet coat by parallel passes overlap each pass 50% to avoid bare areas.
- 5: Clean all equipment with recommend cleaner immediately after use

Safety

This product is flammable keep away from heat and open flame operator (accordance MSDS of this product) must use special mask and safety gloves and operation should be performed in environments which is equipped with suitable air conditions.

Storage Conditions

Store in closed container and away from direct sunlight at temperature of 5-35 °C.

