



PRODUCT DESCRIPTION

zinc rich epoxy primer is a two component polyamide cured epoxy primer coat. In this primer a large amount of zinc powder caused the mechanical connections between them and it prepares cathodes protection on steel structures. In corrosive atmosphere environments it uses for protecting steel structures and superior resistance to water, weather and abrasion. With a proper top coat with stands splash of water, solvent, chemicals and petroleum products pay attention alone is not suitable for immersion in acid or alkaline solutions. complies with sspc paint level], IPS-M-TP-205.

TECHNICAL DATA

Shade	Grey
Percentage of vehicle	14%-16%
Percentage of pigment	85%-89%
Percentage of zinc in total pigment	80%-85%
Percentage of volume solids	70%-75%
Dry film thickness	90µ
Theoretical Coverage	3-4 m ² /kg
Mixing ratio by weight: B/A	30:2.5
Specific gravity	2.8-3.2 Kg/Lit
Salt spray chamber test	800h(ASTM B-117)
Humidistatic chamber test	800h(ASTM D -2247)
Curing mechanical	Solvent vaporization and reaction between two components
Thinner	Epoxy Thinner Rangin Zereh Sepahan
Shelf life	12 month
Flash point	28°C

Dry times are dependent on applied film thickness, all data in this catalogue are reported at recommend D.F.T in laboratory conditions.

Temperature	Touch dry	Full cure	Interval Coating		Pot life
			Min	Max	
15°C	90 minutes	Minimum 7 days	24hours	-	16 hours
25°C	30 minutes	5-7 days	15hours	14days	8 hours
40°C	10 minutes	5-7 days	12hours	-	4 hours

RECOMMENDED USE

It gives a cathodes protection film with the maximum performance on structural steels, machinery, pipes and tanks exterior, oil refineries, structures of ships for example decks, hulls and offshore plat forms.

SURFACE PREPARATION

1. All surface to be coated clean, dry and free from contamination prior to paint application, all surfaces should be assessed and treated in accordance with ISO8504 :1992, where necessary, remove weld spatter, and where required smooth weld seams and sharp edges. Oil or grease should be removed in accordance with SSPC-SP1 solvent cleaning.
2. Abrasive blast clean to sa 2 1/2 (ISO 8501:1998) or SSPC-SP10 if oxidation has occurred between blasting and application of this coating, the surface should be reblasted to the specified visual standard.
3. For thin layer systems a sharp angular surface profile of 40-50µ is recommended for heavy duty systems angular surface profile of 50-70 µ is recommended.

APPLICATION PROCEDURE

1. Flush all equipment with recommended cleaner before use.
2. Stir part A with a power mixer.
3. Add curing agent (part B) to part A, and continue stirring for 5 minutes.
4. For air spray, thin with no more than 5% of recommend thinner for workability for airless spray 3-5% Of thinner is normally sufficient
5. Stir during application to maintain uniformity of materials apply wet coat by parallel passes overlap each pass 50% to avoid bare areas.
6. Double coat all welds, rough spots, sharp edges, rivets, bolts, etc., to ensure proper thickness.
7. If the minimum interval coating of this coating is exceeded, roughening of the surface is necessary to ensure intercoat adhesion. (If the adhesion is reduced, one layer of sealer epoxy or mist coat of after layer is recommended.)

Note: Before recoating after exposure in contaminated environment, clean the surface thoroughly by (high pressure) fresh water hosing and allow to dry.

8. Clean all equipment with recommend cleaner immediately after use.

APPLICATION EQUIPMENT

Ailess spray	Tip range: 0.017-0.021 Total output pressure at spray tip not less than 141 bar
Air spray	Nozzle orifice:1.8-2.2 mm Nozzle pressure:3-5 bar



**RANGIN ALVAN
ZEREH SEPAHAN**

Manufacturer of industrial and construction paints

**RZS-5116-3
POLYAMIDE CURED ZINC RICH EPOXY
PRIMER**

Brush	20-30 μ (touch up)
Ruller	20-30 μ (touch up)

ENVIRONMENTAL CONDITION

To prevent moisture condensation during application surface temperature must be at least 3 °C above the dew point. In hot climate, material temperature should be 20 to 25°C. For satisfactory cure air and surface temperature must be above 10°C. Never apply coatings under reverse environmental condition. Paint shall not be applied when wind speed is in excess of 7 m/s.

SAFETY AND STORAGES

This product is flammable keep away from heat and open flame operator (accordance MSDS of this product) must use special mask and safety gloves and operation should be performed in environments which is equipped with suitable air conditions also it should be kept in closed container and away from direct sunlight at temperature of 5-35 °.