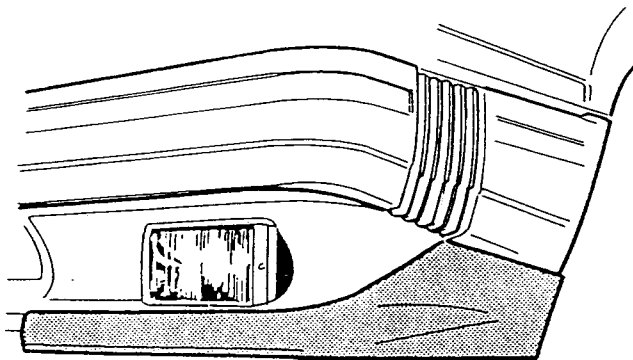


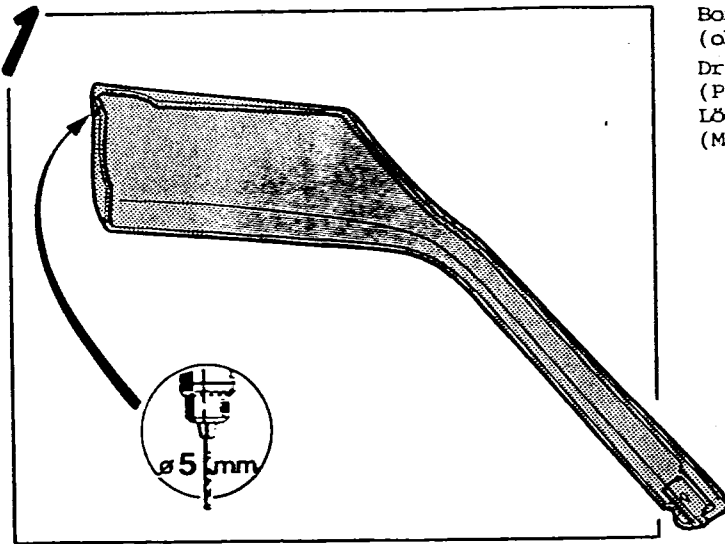
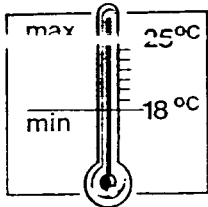
VOLVO

VOLVO 740

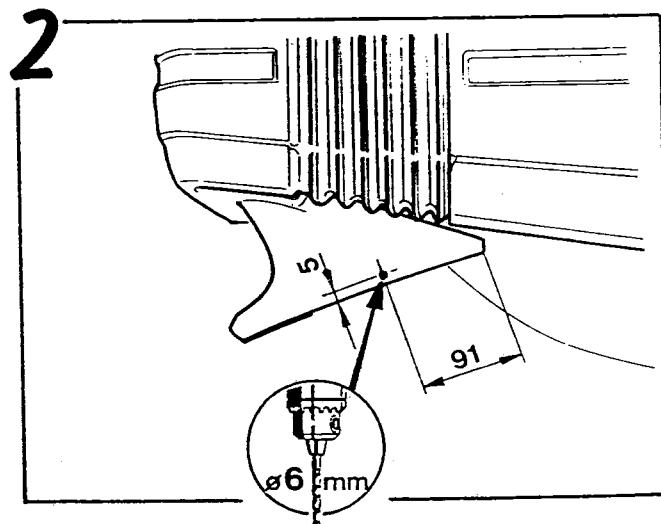


6820075
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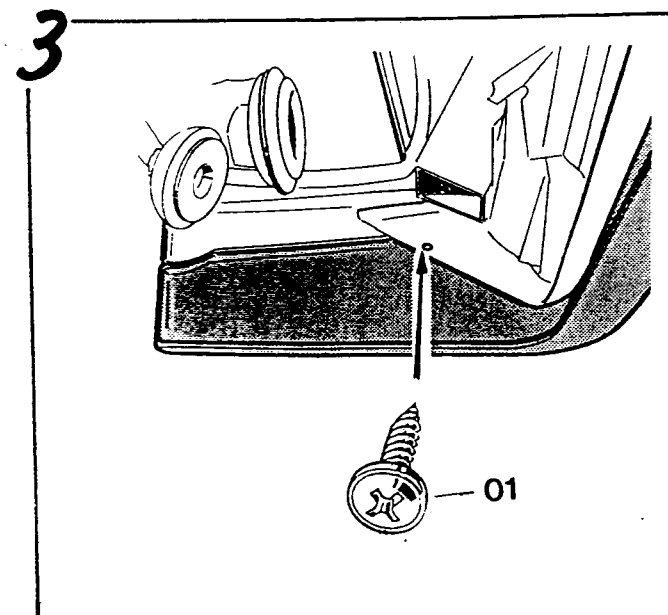
FRONT SPOILER
FRONT SPOILER
FRONT SPOILER



Borra hål!
(obs. markeringarna)
Drill holes!
(Pay attention to the marks)
Löcher bohren!
(Markierungen beachten)

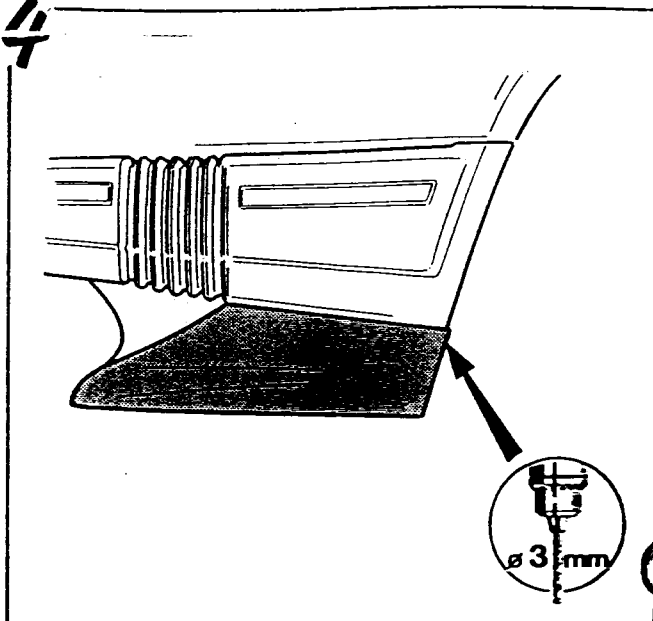


Märk ut hål enligt måtskiss och borra.
Mark holes according to sketch and drill.
Löcher laut Maßskizze anzeichnen und bohren.



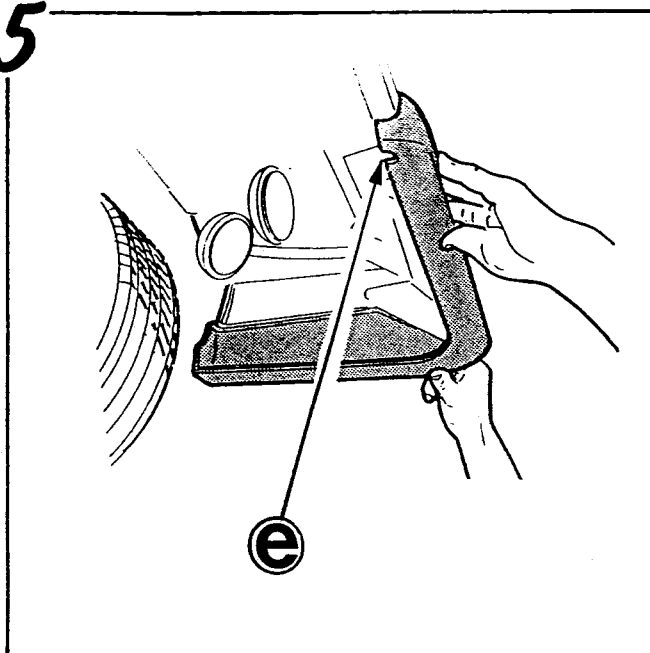
Fixera frontspoilern från insidan.
Fix front spoiler from inner side.
Frontspoiler von innen fixieren.

4

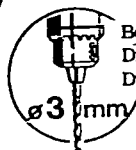


Fixera frontspoilern i hjulhuset.
Fix front spoiler in the wheel arch.
Frontspoiler im Radlauf befestigen.

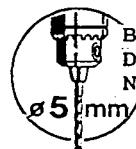
5



e



Borra genom bägge komponenterna.
Drill through both parts.
Durch beide Teile bohren.

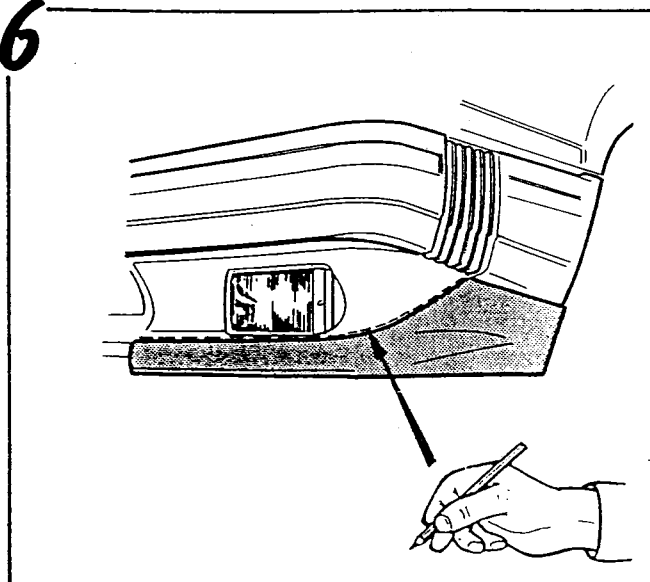


Borra bara genom frontspoilern.
Drill through front spoiler only.
Nur durch Frontspoiler bohren.



02

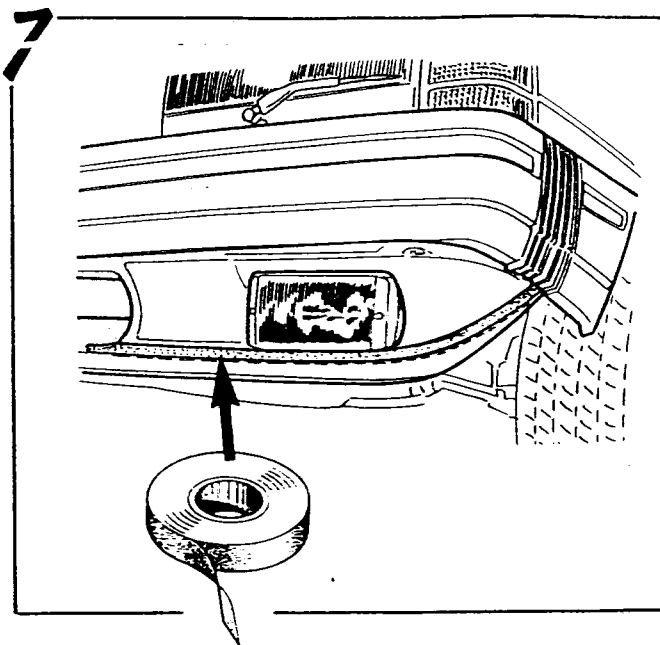
6



Gör märken längs konturen och ta sen bort frontspoilern.

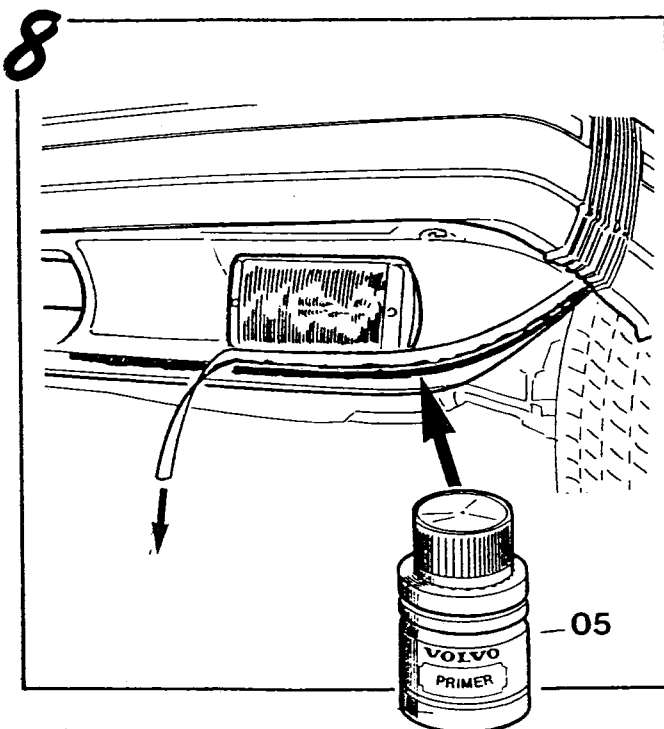
Now, please mark along the contour. Then remove front spoiler.

Nun bitte entlang der Kontur Markierungen auftragen. Dann Frontspoiler abnehmen.

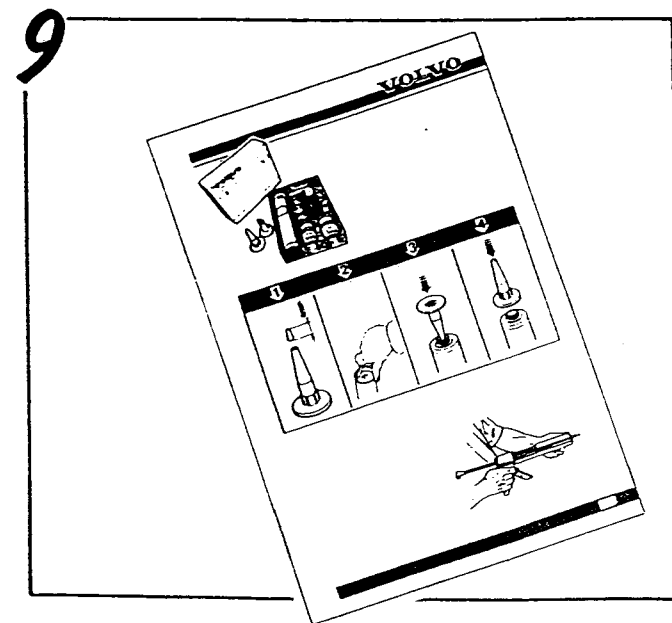


Tejpa utefter de gjorda märkena.
Attach adhesive tape along the marks.
Kleband entlang der Markierungen aufkleben.

Rengör den klabbiga ytan med medlevererat rengöringsmedel.
Clean sticking surface with enclosed cleaner.
Klebefläche mit beigefügtem Reiniger gründlich reinigen.

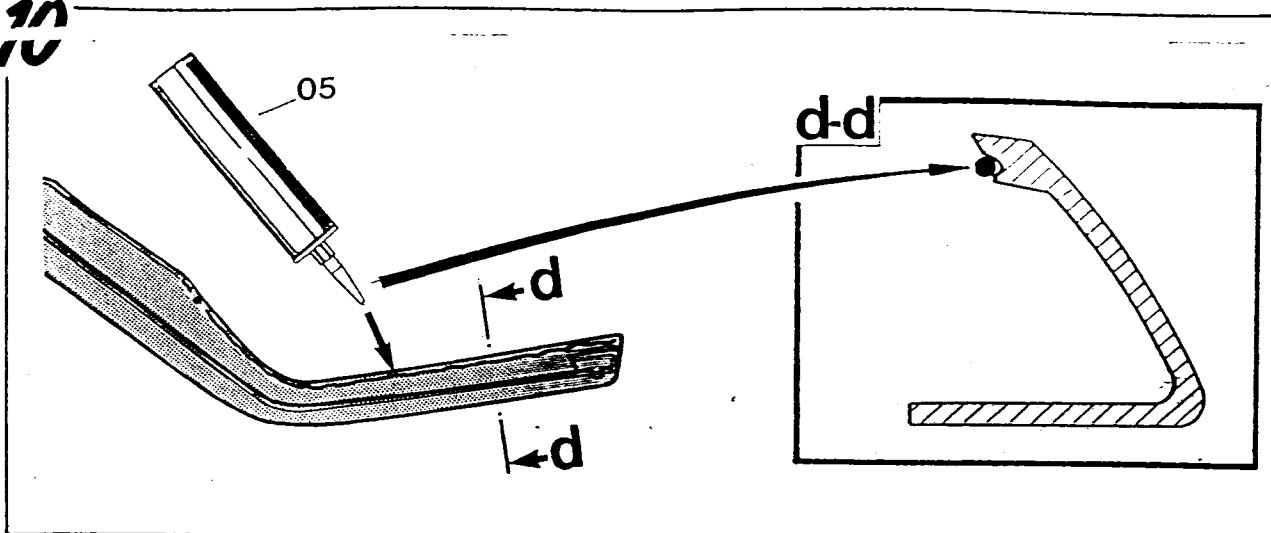


Stryk på primern (grundfärgen) och ta sen bort tejpen.
Apply primer - then remove adhesive tape.
Primer auftragen - dann Kleband abziehen.



Ställ i ordning limmet. Se bifogad anvisning.
Prepare glue - see enclosed gluing instruction.
Klebstoff anrichten - siehe "BEIBLATT KLEBEANLEITUNG".

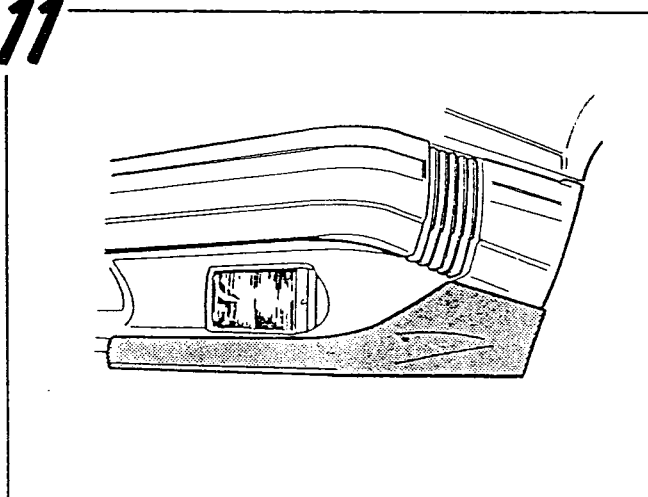
10



Rengör den klabbiga ytan med medlevererat rengöringsmedel - grundligt.
Clean sticking surface with enclosed cleaner.
Klebefläche mit beigefügtem Reiniger gründlich reinigen.

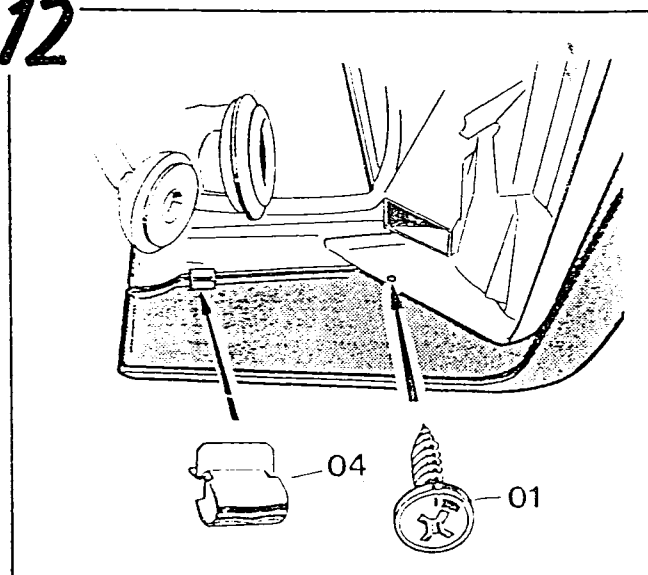
Lägg på lim.
Apply glue.
Klebstoff auftragen.

11



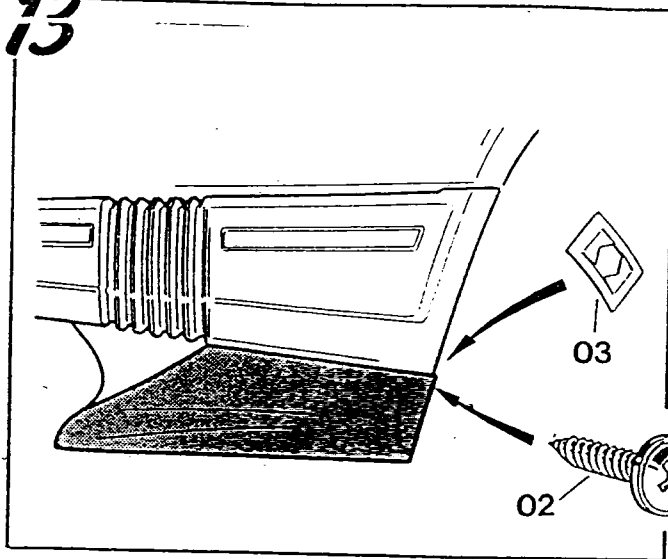
Passa in frontspoilern mot bilen.
Adjust front spoiler to the car.
Frontspoiler anlegen.

12



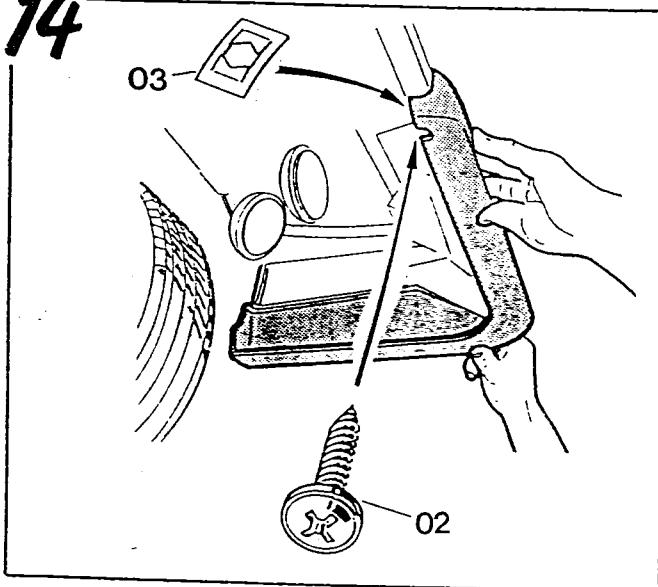
Fixera frontspoilern från insidan.
Fix front spoiler from inner side.
Frontspoiler von innen fixieren.

13



Fixera frontspoilern i hjulhuset.
Fix front spoiler in the wheel arch.
Frontspoiler im Radlauf befestigen.

14



Sätt fast frontspoilern undertill.
Fix front spoiler below.
Frontspoiler unten befestigen.

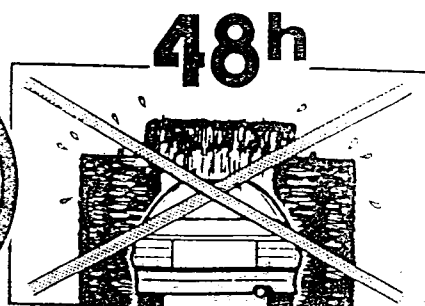
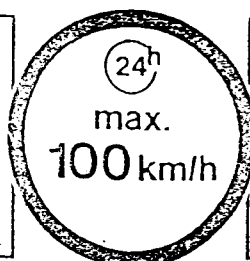
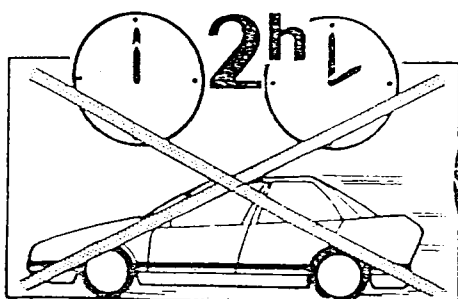
Ta bort utträngande lim genast.
Remove flowing out glue immediately.
Austretenden Klebstoff sofort entfernen.

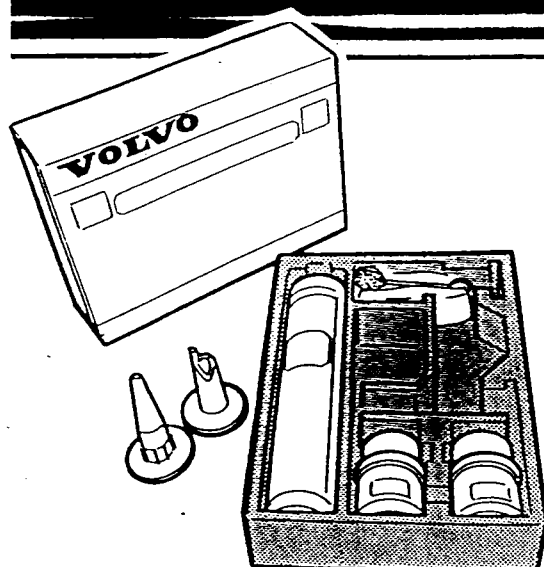


Nr	Antal	Benämning
01	2	Plåtskruv (Pozidriv) 3,9 x 9,5
02	4	Plåtskruv (Pozidriv) 3,9 x 17
03	4	Axelklämma $\varnothing$ 3 mm
04	2	U-klämma 21/20/11
05	1	VOLVO-limsats

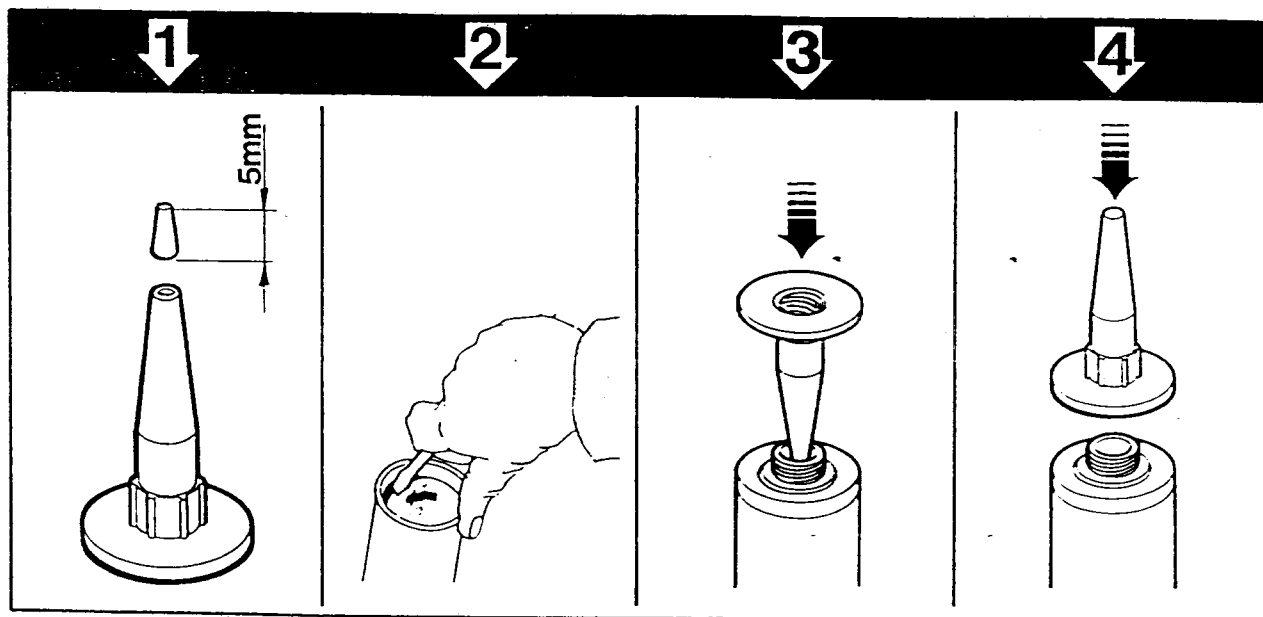
Item	Pieces	Designation
01	2	plate screw 3,9 x 9,5
02	4	plate screw 3,9 x 17
03	4	axle clamp $\varnothing$ 3 mm
04	2	U-clamp 21/20/11
05	1	Volvo glue-kit

Pos.	Stück	Benennung
01	2	Pozidriv 3,9 x 9,5
02	4	Pozidriv 3,9 x 17
03	4	Achsenklemme $\varnothing$ 3 mm
04	2	U-Klammer 21/20/11
05	1	VOLVO-KLEBESET





GLUE KIT KLEBESET LIMSATS

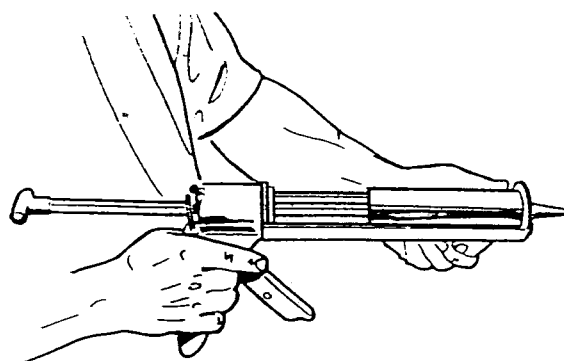


1
Cut off top of
tube head.
Spitze abschneiden.
Skär av spetsen
på patronen.

2
Remove the cover
from the base of
the cartridge.
Untere Abdeckung der
Kartusche entfernen.
Ta bort botten
på patronen.

3
Perforate the cap
of the threaded
connector.
Membran durchstechen.
Gör hål i kapseln.

4
Screw on the
tube head.
Kappe aufschrauben.
Skriva dit patron-
spetsen igen.



Put cartridge into cartridge press.
Kartusche in Kartuschenpresse einlegen.
Sätt i patronen i patronsprutan.