YOSHIMURA®

SPECIAL PARTS TECHNICAL SERVICE MANUAL

ADDITIONAL SWITCH RACING THROTTLE HOLDER SET (TMR-L) RED

For TMR large body (For TDMR) [PARTS No. 671-011R7000]
For TMR Large Body (Short type) [PARTS No. 671-011R7500]
For TMR Large Body (Standard type) [PARTS No. 671-011R8500]
For TMR large body (Long type) [PARTS No. 671-011R9500]
TMR large body (For scooter) [PARTS No. 671-011R1500]

◯Be sure to thoroughly read the instruction manual before starting work.
◯Please keep this manual handy and proceed according to the instructions.
◯Please keep these instructions until you discard the product.

Danger : If neglected, injury, important notes that lead to accidents are indicated.
! Caution : Failure to do so indicates important items that may lead to damage to the parts.
Notes : Points and reference matters for smooth work progression are shown.

● Supported Carburetors

TMR Large Body

(TMR 36/38/40/41, TMR-MJN 36/38/40/41, TDMR 40)

※ Please do not use for carburetor other than the above.

● Specifications

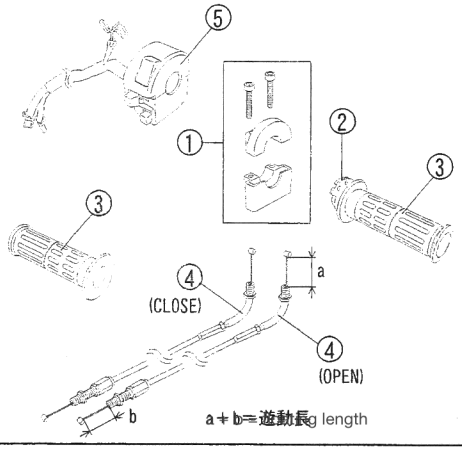
Throttle cable length

- TDMR : 700mm
- Short : 750mm
- Standard : 850mm
- Long : 950mm
- Scooter : 1500mm

● Kit Contents

No.	Part No.	Description	TDMR	Short	Standard	Long	Scooter
1	671-100R0000	Racing Throttle Holder Red	1	1	1	1	1
2	671-310-0000	Throttle Grip Inner Pipe	1	1	1	1	1
3	671-400-0001	Grip set※	1	1	1	1	1
4	671-200-7000	Throttle wire (L: 700 mm)	2	–	–	–	–
	671-200-7500	Throttle wire (L: 750 mm)	–	2	–	–	–
	671-200-8500	Throttle wire (L: 850 mm)	–	–	2	–	–
	671-200-9500	Throttle wire (L: 950 mm)	–	–	–	2	–
	671-200-1510	Throttle wire (L: 1500 mm) OPEN length 120 mm	–	–	–	–	1
	671-200-1520	Throttle wire (L: 1500 mm) CLOSE length 80 mm	–	–	–	–	1
5	671-600-0000	Switch box	1	1	1	1	1

※ The right side is attached to the throttle grip inner pipe.



Installation

1. Attach the switch box to the handlebar (For the wiring method, refer to the next page.)
2. Split the racing throttle holder and attach the throttle wire to the racing throttle holder.
3. Hook the throttle wire in the notch of the inner pipe and assemble the throttle holder while attaching to the handlebar.
4. Install the throttle wire on the carburetor.
5. Replace left grip rubber with this product.

Danger When you operate the throttle, be sure to check that there is no risk of wire hazard and that the wire returns smoothly.

Wiring

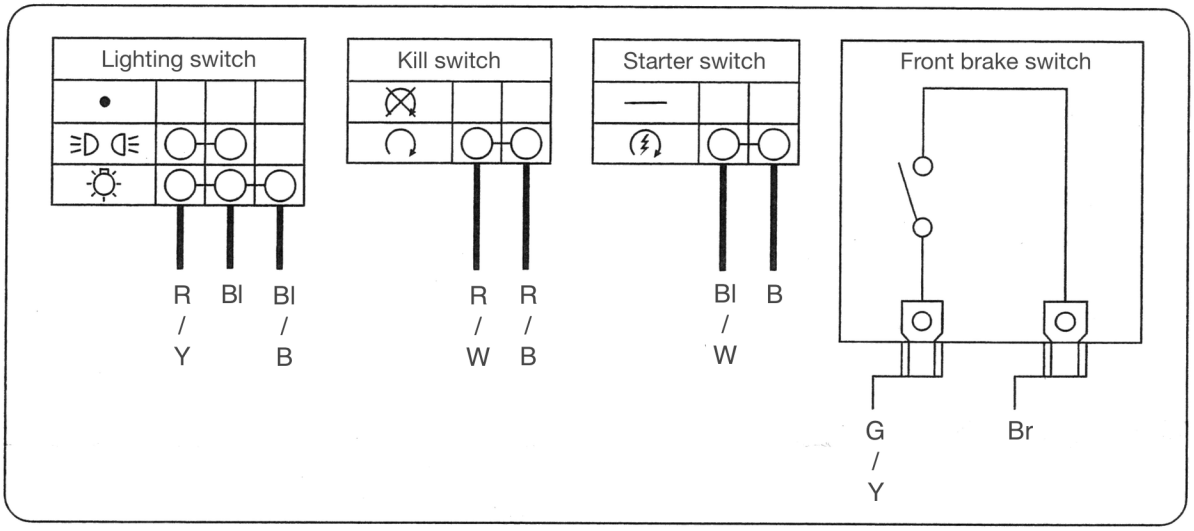
1. Remove the coupler from the wire harness of the removed STD throttle holder.

Grounding Depress the claw of the terminal with a thin flathead screwdriver and remove the terminal.

2. Remove the coupler from the wire harness of the attached switch box. (The removed coupler is not used.)

Grounding Depress the claw of the terminal with a thin flathead screwdriver and remove the terminal.

3. Check the wiring diagram of the manufacturer's original service manual of each vehicle and the wiring diagram at the bottom, and insert the bullet terminal to the coupler of the STD throttle holder that was removed earlier.



When installing, please check for interference with other parts. If there is a problem, stop installing and using and consult Yoshimura Japan Co., Ltd.If there is a problem, please stop installing and using and consult Yoshimura Japan Co., Ltd.

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