

Part/Assembly	MAJOR DAMAGE	MINOR DAMAGE
	<b>REMOVE FROM SERVICE IF THE DAMAGE EXCEEDS THE BELOW LIMIT</b>	<b>INSPECT NEXT INTERVAL; REPAIR AT OPERATOR'S DISCRETION</b>
<b>Door Frame Components, Door Curtain Strip, and Gussets</b>	<p>Bent or deformed door frame parts projecting outward more than ½ inch (1.3 cm).</p> <p>Bent or deformed door frame parts projecting inward more than 1 inch (2.5 cm).</p> <p>Broken extrusions (except Door Curtain Strip if equipped).</p> <p style="text-align: center;">NA</p> <p>Loose or missing door gusset</p> <p style="text-align: center;">NA</p> <p>Length of cracks greater than 3 inches (7.6 cm) parallel to the extrusion or 1 inch (2.5 cm) perpendicular to the extrusion.</p>	<p style="text-align: center;">NA</p> <p style="text-align: center;">NA</p> <p style="text-align: center;">NA</p> <p>Door Curtain Strip may be broken provided all fasteners are secure (If equipped)</p> <p style="text-align: center;">NA</p> <p>Smaller dimensions should be inspected at the next shop visit.</p> <p style="text-align: center;">NA</p>
<b>Body Panels</b>	<p><b>NOTE: Patches are defined as cosmetic or non-structural repairs to prevent the entry of water inside the container shell.</b></p> <p>Any hole, tear, or punctures that exceed 12 inches (30.5 cm) in its longest dimension with the exception of the Top Panel.</p> <p>Any hole, tear, or punctures that exceed 10 inches (25.4 cm) in its longest dimension on the Top Panel.</p>	<p>Any hole, tear or puncture that does not exceed 12 inches (30.5 cm) in its longest dimension is minor damage. Patch next shop visit.</p> <p style="text-align: center;">NA</p>

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<b>Body Panels (continued)</b>	<p>The combined size of multiple damaged areas on any one panel, with the exception of the Top Panel, exceeding 25% of the total panel surface area. (See Table 1).</p> <p>Top panel combined size of single or multiple damaged areas not to exceed 5% of total panel surface area. (See Table 1)</p> <p>Any 2 holes or group of holes separated by less than 3 inches (7.6 cm) of undamaged panel will be classified as a single damage area and may not exceed 12 inches (30.5 cm) in any dimension (10 inches on the Top Panel).</p> <p><b>Deformation:</b></p> <p>The inward buckling of panels more than 1 inch (2.5 cm) from original profile.</p> <p>The outward buckling of panels more than ½ inch (1.3 cm) from original profile.</p> <p><b>Cracks:</b></p> <p>A crack that exceeds 12 inches on both sides of the panel. (A crack is defined as a complete break of fiber on both sides of panel. It is common for the panel to turn white after severe impact. This is not a crack unless the skin material is completely broken through.)</p>	<p>NA</p> <p>NA</p> <p>NA</p> <p>NA</p> <p>NA</p> <p>Any crack less than 12 inches on both sides of the panel or any size crack present on one side of the panel is considered minor damage.</p>

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<b>Body Panels (continued)</b>	<p><b>Delamination:</b></p> <p>Note: Skin delamination is defined as any skin that has separated from the inner core sheet.</p> <p>Skin delamination exceeding 2 inches in width occurring on both sides of panel running across the entire length or width of a panel.</p> <p style="text-align: center;">NA</p> <p><b>Panel Edge:</b></p> <p>Panel Edge Shear Out greater than three (3) fastener holes per edge total or two (2) adjacent fastener holes per edge with the exception of the Lower Outboard panel and the Top panel.</p> <p>See photograph of edge shear out in Repair section.</p> <p>Lower Outboard panel edge shear out greater than two (2) fastener holes per edge.</p> <p>Top panel edge shear out greater than two (2) fastener holes per edge.</p> <p>More than 6 inches of damage extending from panel corner along all mating edges.</p>	<p>Skin delamination less than 2 inches wide on one or both sides of panel is minor damage. Inspect next shop visit.</p> <p>Minor damage includes skin imperfections, scuffed, roughed marred or chipped surfaces. See photographs of Minor Skin Damage in Repair section.</p> <p>Damage not considered major damage is considered minor and may require repair at the next shop visit.</p> <p style="text-align: center;">NA</p> <p style="text-align: center;">NA</p> <p style="text-align: center;">NA</p> <p>Damage not considered major damage is considered minor and may require repair at the next shop visit.</p>

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<b>Body Panels (continued)</b>	<p>More than 8 inches of damage within 2 inches of any panel edge, excluding the top panel.</p> <p>More than 5 inches of damage within 2 inches of any top panel edge.</p>	<p>Damage not considered major damage is considered minor and may require repair at the next shop visit.</p> <p>Damage not considered major damage is considered minor and may require repair at the next shop visit.</p>
<b>Loose or Missing Lock Pins</b>	<p>More than three (3) Lock Pins or two (2) adjacent Lock Pins missing from any panel edge with the exception of the Lower Outboard panel and the Top panel.</p> <p>More than two (2) Lock Pins missing per edge from the Lower Outboard panel.</p> <p>More than two (2) Lock Pins missing per edge from the Top panel.</p> <p>More than two (2) Lock Pins missing from the door curtain strip.</p>	<p>Damage not exceeding major damage limits is considered minor and shall be repaired at the next shop visit.</p> <p>NA</p> <p>NA</p> <p>NA</p>
<b>Damaged Door Curtain, D-ring strap assembly</b>	<p><b><u>Standard Curtain:</u></b> Cuts or holes longer than 8 inches (20.3 cm) in their longest dimension.</p>	<p>Small holes, cuts, or tears between 1/2 inch (1.3 cm) and 8 inches (20.3 cm) in diameter should be repaired at the next shop visit if the operator wants to minimize risk of water penetration.</p>